

**LEADING THE WAY IN CONCRETE PUMPING SYSTEMS**



***CON FORMS***

**PRODUCT CATALOG**

**800-223-3676**  
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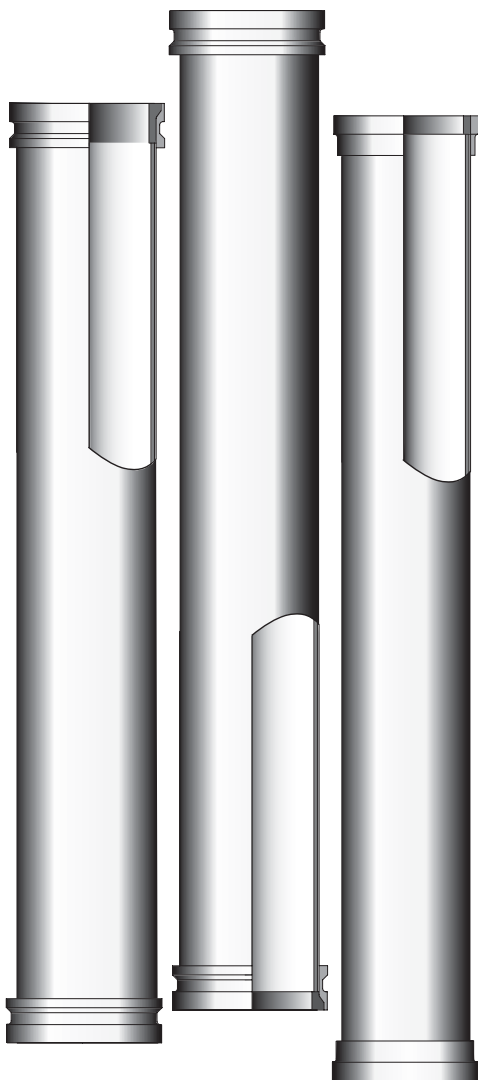
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# TOTAL SYSTEM PERFORMANCE

To view complete systems solutions, refer to the colored tabs throughout this catalog.

Your concrete pumping system is only as strong as its parts. So be sure that every component – from the backend kit to the tip hose – is consistent Con Forms quality. We've made it easy by developing eight complete, performance-matched systems keyed to the boom pipe. And all components meet or exceed CPMA standards.

Whether your need is for maximum performance, lowest purchase cost, or any intermediate cost / performance combination, Con Forms has the ideal system for you !



**TW325** Our longest lasting 4.8" ID Twin-Wall™ System features a 3.25mm wear-resistant boom pipe liner (the industry's thickest by a full 30%), chrome carbide insert (CCI) weld ends, elbows, reducers and backend kit. Meets weight requirements for standard booms.

**TW275** Our most versatile 4.8" ID Twin-Wall™ System utilizes a 2.75mm wear-resistant boom pipe liner and meets weight requirements for 4.8" ID weight restricted booms.

**TW462** Our 4.6" ID Twin-Wall™ System utilizes a 2.0 mm wear-resistant boom pipe liner and meets weight requirements for 4.6" ID weight restricted booms.

**TW250** Features the industry's thickest liner in a 4.4" ID system for weight restricted booms.

**ULTRA PLUS** Our extended life single-wall system. Ultra Plus boom and deck pipe is hardened through a multiple heat treating process and offers CCI weld ends, elbows, reducers and backend kit. Available in 4.8" or 4.4" diameter.

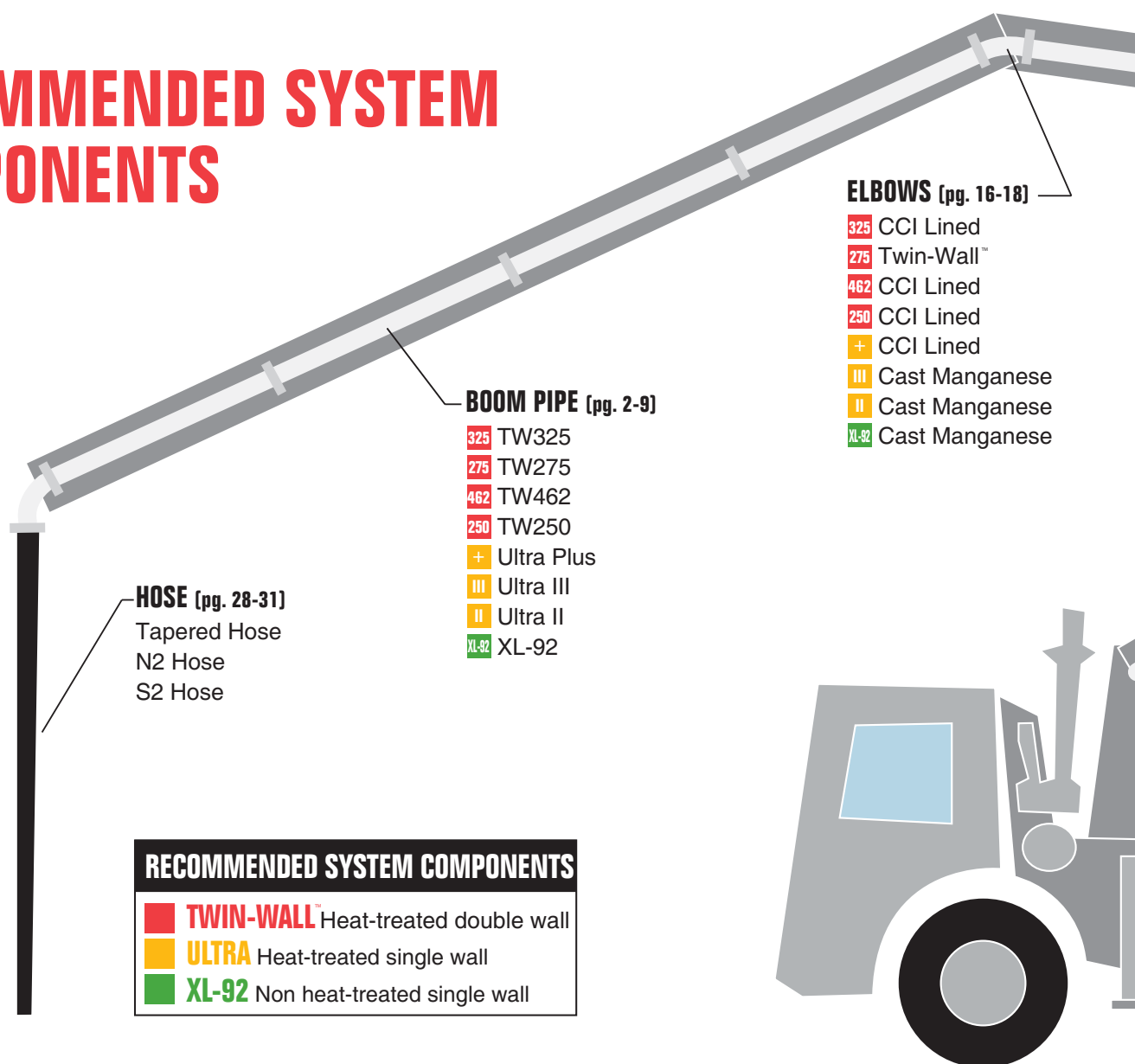
**ULTRA III** Heat treated single-wall system in 4.8" diameter, utilizing CCI weld ends with cast manganese elbows, backend kit and hardened steel reducers.

**ULTRA II** Similar to Ultra III system, except with hardened steel lined weld ends. Available in 4.8" diameter.

**XL-92** Our least expensive, non-heat treated 4.8" ID system. Not designed for demanding applications or long life requirements.

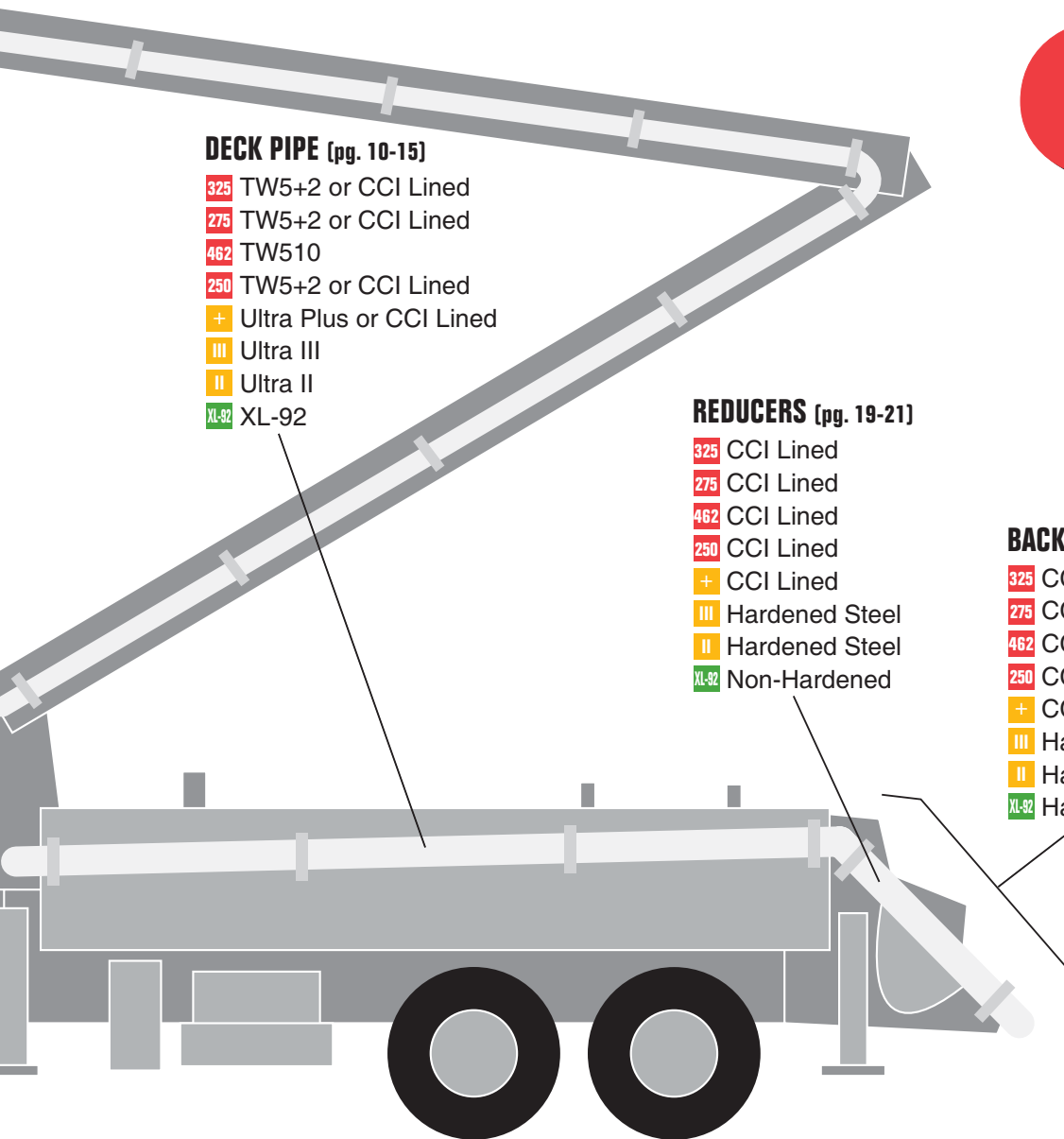


# RECOMMENDED SYSTEM COMPONENTS



SYSTEM	WALL TYPE	HEAT TREATING	SYSTEM SIZE	BOOM PIPE	BOOM PIPE WALL THICKNESS	BOOM PIPE WELD ENDS	
TW325	Twin-Wall	Induction Heat Treated	4.8" ID	TW325	3.25mm + 1.5mm	*CCI Lined	
TW275	Twin-Wall	Induction Heat Treated	4.8" ID	TW275	2.75mm + 1.5mm	CCI Lined	
TW462	Twin-Wall	Induction Heat Treated	4.6" ID	TW462	2.0mm + 1.5mm	CCI Lined	
TW250	Twin-Wall	Induction Heat Treated	4.4" ID	TW250	2.50mm + 1.5mm	CCI Lined	
Ultra Plus	Single-Wall	Multiple Heat Treating Process	4.8" ID	Ultra Plus	.194" Wall (4.9mm)	CCI Lined	
	Single-Wall	Multiple Heat Treating Process	4.4" ID	Ultra Plus	.177" Wall (4.5mm)	CCI Lined	
Ultra III	Single-Wall	Induction Heat Treated	4.8" ID	Ultra III	.194" Wall (4.9mm)	CCI Lined	
Ultra II	Single-Wall	Induction Heat Treated	4.8" ID	Ultra II	.194" Wall (4.9mm)	Hardened Steel Lined	
XL-92	Single-Wall	Non-Heat-Treated	4.8" ID	XL-92	7 gauge (.180 / 4.6mm)	Steel Ends	

\*CCI = Chrome Carbide Insert



### DECK PIPE (pg. 10-15)

- 325 TW5+2 or CCI Lined
- 275 TW5+2 or CCI Lined
- 462 TW510
- 250 TW5+2 or CCI Lined
- + Ultra Plus or CCI Lined
- III Ultra III
- II Ultra II
- XL-92 XL-92

### REDUCERS (pg. 19-21)

- 325 CCI Lined
- 275 CCI Lined
- 462 CCI Lined
- 250 CCI Lined
- + CCI Lined
- III Hardened Steel
- II Hardened Steel
- XL-92 Non-Hardened

### BACKEND KIT (pg. 22-23)

- 325 CCI Lined
- 275 CCI Lined
- 462 CCI Lined
- 250 CCI Lined
- + CCI Lined
- III Hardened, Cast Steel
- II Hardened, Cast Steel
- XL-92 Hardened, Cast Steel

DECK PIPE	DECK PIPE WALL THICKNESS	DECK PIPE WELD ENDS	ELBOWS	REDUCERS	BACKEND KIT
TW5+2 (4.8" ID)	5.0mm + 2.0mm	*CCI Lined	*CCI Lined	*CCI Lined	*CCI Lined
CCI Lined (4.8" ID)	7.5mm				
TW5+2 (4.8" ID)	5.0mm + 2.0mm	CCI Lined	Twin-Wall	CCI Lined	CCI Lined
CCI Lined (4.8" ID)	7.5mm				
TW510 (4.6" ID)	5.1mm + 2.0mm	CCI Lined	CCI Lined	CCI Lined	CCI Lined
TW5+2 (4.8" ID)	5.0mm + 2.0mm	CCI Lined	CCI Lined	CCI Lined	CCI Lined
CCI Lined (4.8" ID)	7.5mm				
Ultra Plus (4.8" ID)	.261" (6.6mm)	CCI Lined	CCI Lined	CCI Lined	CCI Lined
CCI Lined (4.8" ID)	7.5mm				
Ultra Plus (4.8" ID)	.261" (6.6mm)	CCI Lined	CCI Lined	CCI Lined	CCI Lined
CCI Lined (4.8" ID)	7.5mm				
Ultra III (4.8" ID)	.261" (6.6mm)	CCI Lined	Cast Manganese	Hardened Steel	Hardened, Cast Steel
Ultra II (4.8" ID)	.261" (6.6mm)	Hardened Steel Lined	Cast Manganese	Hardened Steel	Hardened, Cast Steel
XL-92 (4.8" ID)	.261" (6.6mm)	Steel Ends	Cast Manganese	Steel	Hardened, Cast Steel

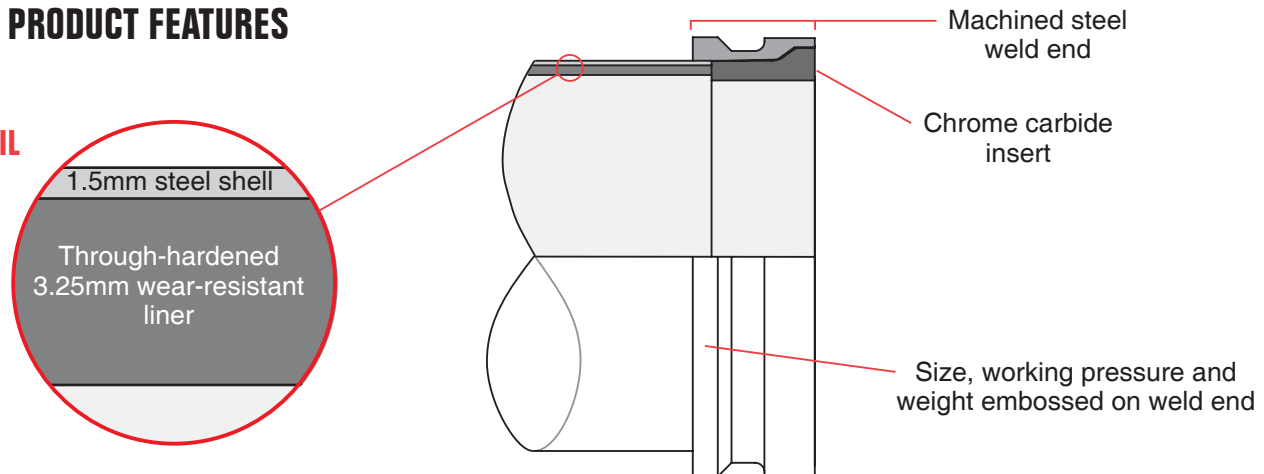


# TW325 BOOM PIPE

Heat Treated Twin-Wall™ Boom Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES

### DETAIL



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	TW325
Heat Treatment	Induction hardened
System ID	4.8" ID boom system
Wall Thickness	3.25mm + 1.5mm
Hardness	Up to 68HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight	29.5 lbs/ft
(Filled with concrete)	Meets weight requirements for standard booms.

## TWIN-WALL™ BOOM TUBE [3.25mm + 1.5mm] with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	35	B48TW3937M
4.8	78.75	2000	71	B48TW7875M
4.8	118.12	3000	106	B48TWB812M
4.8	157.50	4000	142	B48TWF750M
4.8	Make up length	(consult factory)		B48TW____M

Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TW325 SYSTEM

- CCI Lined Deck Pipe (see page 10)  
or TW5+2 Deck Pipe (see page 11)
- CCI Lined Elbows (see page 16)
- CCI Lined Reducers (see page 19)
- CCI Backend Kit (see page 22)

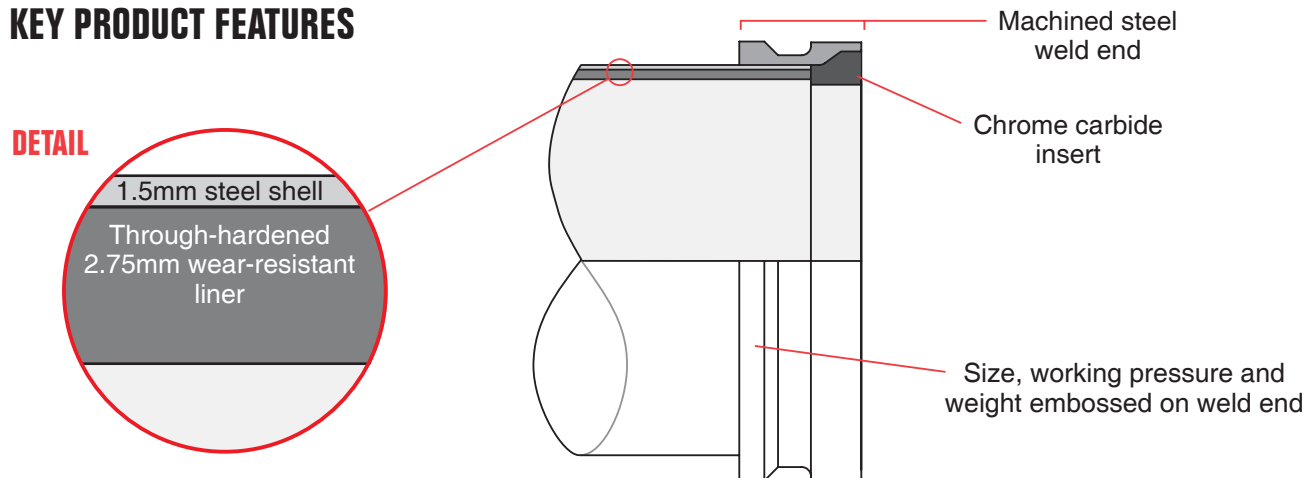
Refer to the hardness profile chart on  
back inside cover for more information.

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# TW275 BOOM PIPE

Heat Treated Twin-Wall™ Boom Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	TW275
Heat Treatment	Induction hardened
System ID	4.8" ID boom system
Wall Thickness	2.75mm + 1.5mm
Hardness	Up to 68HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight	28.3 lbs/ft
(Filled with concrete)	Meets weight requirements for 4.8" ID weight restricted booms.

## TWIN-WALL™ BOOM TUBE [2.75mm + 1.5mm] with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	32	B48TWL3937M
4.8	78.75	2000	63	B48TWL7875M
4.8	118.12	3000	95	B48TWLB812M
4.8	157.50	4000	126	B48TWLF750M
4.8	Make up length	(consult factory)		B48TWL____M

Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TW275 SYSTEM

- CCI Lined Deck Pipe (see page 10)  
or TW5+2 Deck Pipe (see page 11)
- Twin Wall™ 275 Elbows (see page 17)
- CCI Lined Reducers (see page 19)
- CCI Backend Kit (see page 22)

Refer to the hardness profile chart on  
back inside cover for more information.



Representative parts indicated.

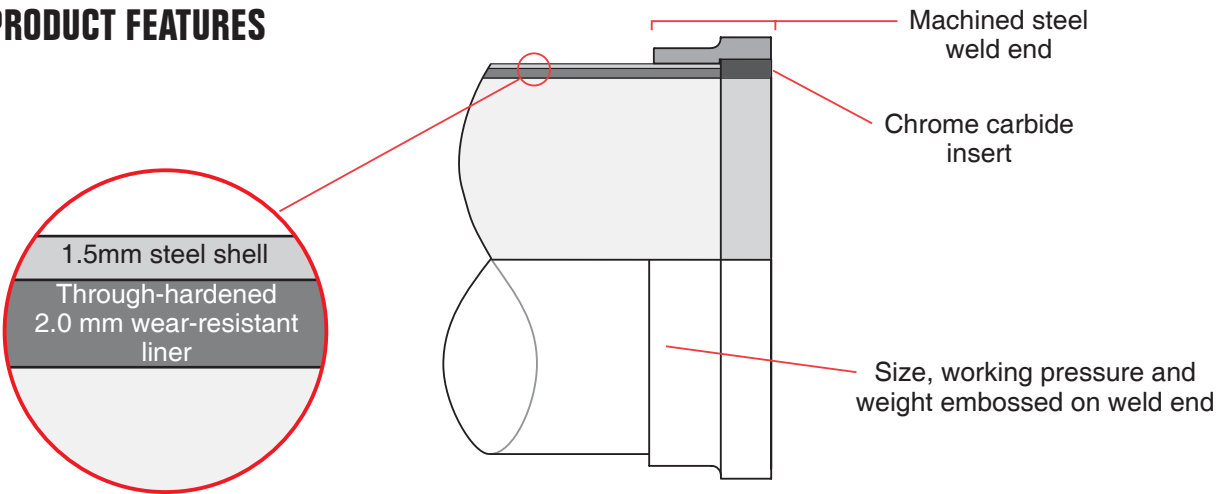
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# TW462 BOOM PIPE

Heat Treated Twin-Wall™ Boom Pipe for 4.6" Concrete Pumping Systems

## KEY PRODUCT FEATURES

### DETAIL



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	TW462
Heat Treatment	Induction hardened
System ID	4.6" ID boom system
Wall Thickness	2.0 mm + 1.5mm
Hardness	Up to 68HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight	24.5 lbs/ft
(Filled with concrete)	Meets weight requirements for some weight restricted booms. Check OEM system requirements.

## TWIN-WALL™ BOOM TUBE [2.0mm + 1.5mm] with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.6	39.37	1000	27	B46TWUL3937M
4.6	78.75	2000	52	B46TWUL7875M
4.6	118.12	3000	75	B46TWULB812M
4.6	157.50	4000	99	B46TWULF750M
4.6	Make up length	(consult factory)		B46TWUL____M

Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TW462 SYSTEM

- CCI Lined Deck Pipe (see page 10)  
or TW5+2 Deck Pipe (see page 11)  
or TW510 Deck Pipe (see page 11)
- CCI Lined Elbows (see page 16)
- CCI Lined Reducers (see page 19)
- CCI Backend Kit (see page 22)

Refer to the hardness profile chart on  
back inside cover for more information.

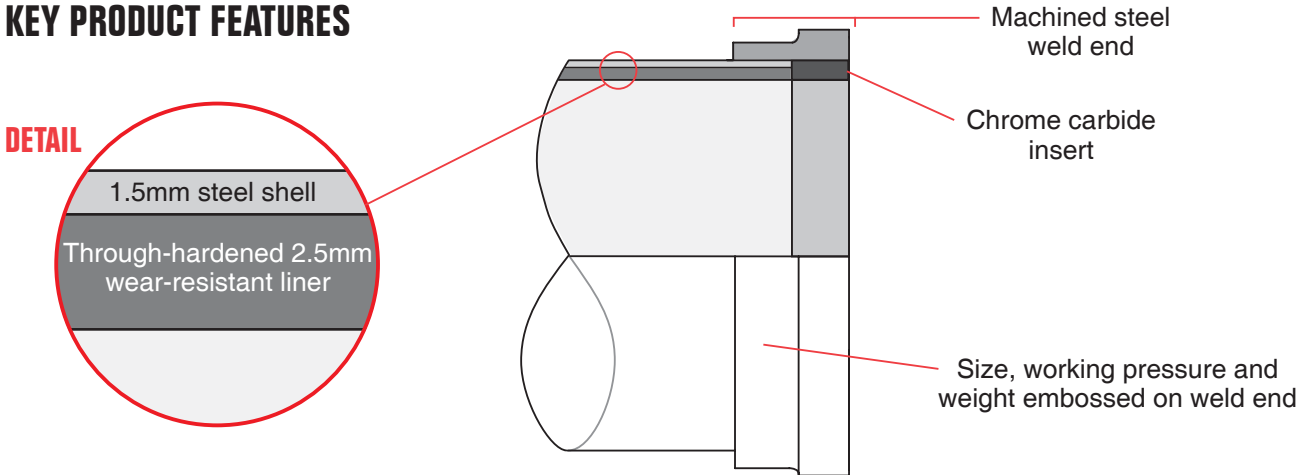
Representative parts indicated. For additional information  
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# TW250 BOOM PIPE

Heat Treated Twin-Wall™ Boom Pipe for 4.4" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	TW250
Heat Treatment	Induction hardened
System ID	4.4" ID boom system
Wall Thickness	2.50mm + 1.5mm
Hardness	Up to 68HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight	24.5 lbs/ft
(Filled with concrete)	Meets weight requirements for 4.4" ID weight restricted booms.

## TWIN-WALL™ BOOM TUBE (2.50mm + 1.5mm) with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.4	39.37	1000	28	B44TW3937M
4.4	78.75	2000	56	B44TW7875M
4.4	118.12	3000	85	B44TWB812M
4.4	157.50	4000	112	B44TWF750M
4.4	Make up length	(consult factory)		B44TW____M

Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TW250 SYSTEM

- CCI Lined Deck Pipe (see page 10 )  
or TW5+2 Deck Pipe (see page 11)
- CCI Lined Elbows (see page 16)
- CCI Lined Reducers (see page 19)
- CCI Backend Kit (see page 22)

Refer to the hardness profile chart on  
back inside cover for more information.



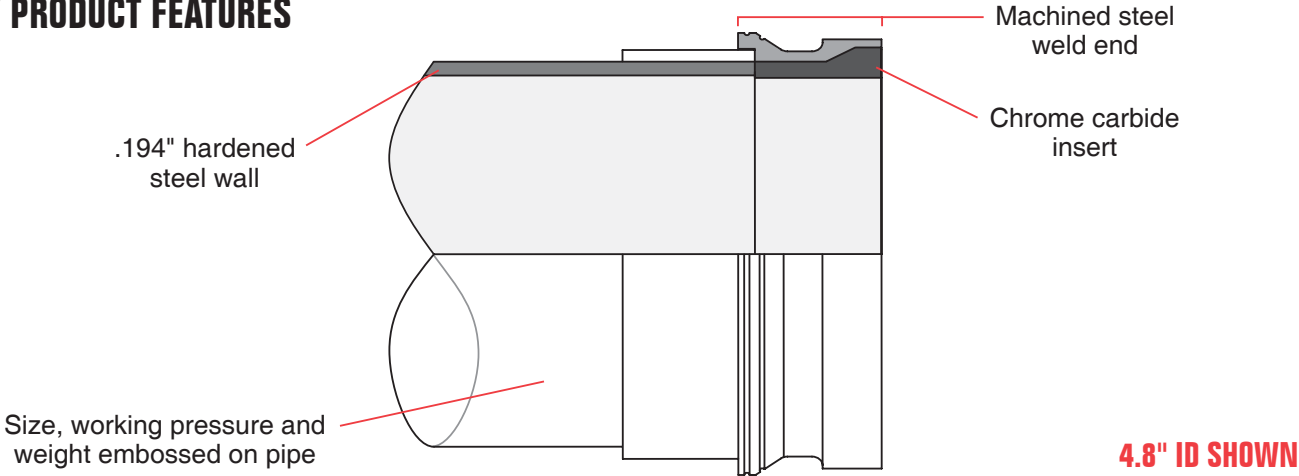
Representative parts indicated.

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# ULTRA PLUS BOOM PIPE

Heat Treated Single-Wall Boom Pipe for 4.8" and 4.4" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	Ultra Plus
Heat Treatment	Multiple heat treating process
System ID	4.8" and 4.4" ID boom systems
Wall Thickness	4.8" = .194" wall (nominal) 4.4" = .177" wall (nominal)
Hardness	Up to 68HRC
Weld Ends	4.8" = Steel with chrome carbide insert 4.4" = Steel with chrome carbide insert
Pipe Weight	4.8" = 29.5 lbs/ft (Filled with concrete) 4.4" = 24.5 lbs/ft

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA PLUS SYSTEM

- CCI Lined Deck Pipe (see page 10)
- Ultra Plus Deck Pipe (see page 12)
- CCI Lined Elbows (see page 16)
- CCI Lined Reducers (see page 19)
- CCI Backend Kit (see page 22)

Refer to the hardness profile chart on back inside cover for more information.

## ULTRA PLUS 4.8" ID BOOM TUBE with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	37	BC573937MH
4.8	78.75	2000	73	BC577875MH
4.8	118.12	3000	110	BC57B812MH
4.8	157.50	4000	147	BC57F750MH
4.8	Make up length	(consult factory)		BC57____MH

Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

## ULTRA PLUS 4.4" ID BOOM TUBE with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.4	39.37	1000	30	BC4473937MH
4.4	78.75	2000	60	BC4477875MH
4.4	118.12	3000	91	BC447B812MH
4.4	157.50	4000	121	BC447F750MH
4.4	Make up length	(consult factory)		BC447____MH

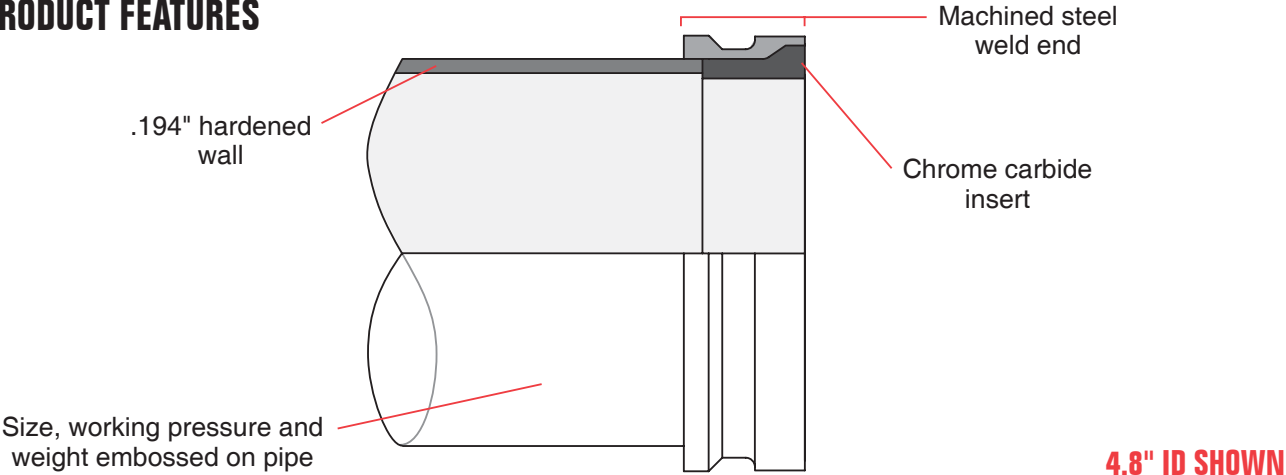
Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

Representative parts indicated. For additional information  
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# ULTRA III BOOM PIPE

Heat Treated Single Wall Boom Pipe 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



### KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	Ultra III
Heat Treatment	Induction hardened
System ID	4.8" ID boom system
Wall Thickness	.194" wall (nominal)
Hardness	Up to 57HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight (Filled with concrete)	29.5 lbs/ft

### OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA III SYSTEM

- Ultra III Deck Pipe (see page 13)
- Cast Manganese Elbows (see page 18)
- Hardened Steel Reducers (see page 20)
- Hardened, Cast Steel Backend Kit (see page 23)

Refer to the hardness profile chart on back inside cover for more information.

### ULTRA III 4.8" ID BOOM TUBE with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	35	B4873937MH
4.8	78.75	2000	71	B4877875MH
4.8	118.12	3000	106	B487B812MH
4.8	157.50	4000	141	B487F750MH
4.8	Make up length	(consult factory)		B487____MH

Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

### ULTRA III 4.4" ID BOOM TUBE with 148mm Slip-over weld ends

Shipping ID (in)	Length (in)	Length (mm)	Weight (lbs)	Part Number
4.4	39.37	1000	30	B4473937MH
4.4	78.75	2000	60	B4477875MH
4.4	118.12	3000	91	B447B812MH
4.4	157.50	4000	121	B447F750MH
4.4	Make up length	(consult factory)		B447____MH

Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

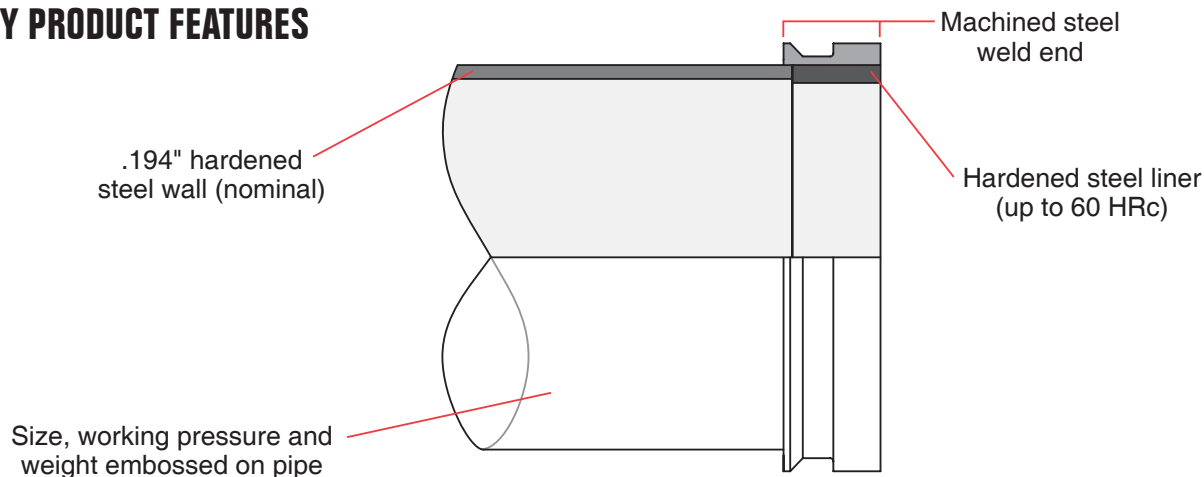


Representative parts indicated.  
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# ULTRA II BOOM PIPE

Heat Treated Single-Wall Boom Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	Ultra II
Heat Treatment	Heat treated
System ID	4.8" ID boom system
Wall Thickness	.194" wall (nominal)
Hardness	Up to 57HRc
Weld Ends	Steel with hardened steel liner (up to 60 HRc)
Pipe Weight	29.5 lbs/ft
(Filled with concrete)	

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA II SYSTEM

- Ultra II Deck Pipe (see page 14)
- Cast Manganese Elbows (see page 18)
- Hardened Steel Reducers (see page 20)
- Hardened, Cast Steel Backend Kit (see page 23)

Refer to the hardness profile chart on back inside cover for more information.

## ULTRA II 4.8" ID BOOM TUBE with 148mm hardened steel liner ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	35	B5073937MH
4.8	78.75	2000	71	B5077875MH
4.8	118.12	3000	106	B507B812MH
4.8	157.50	4000	141	B507F750MH
4.8	Make up length	(consult factory)		B507____MH

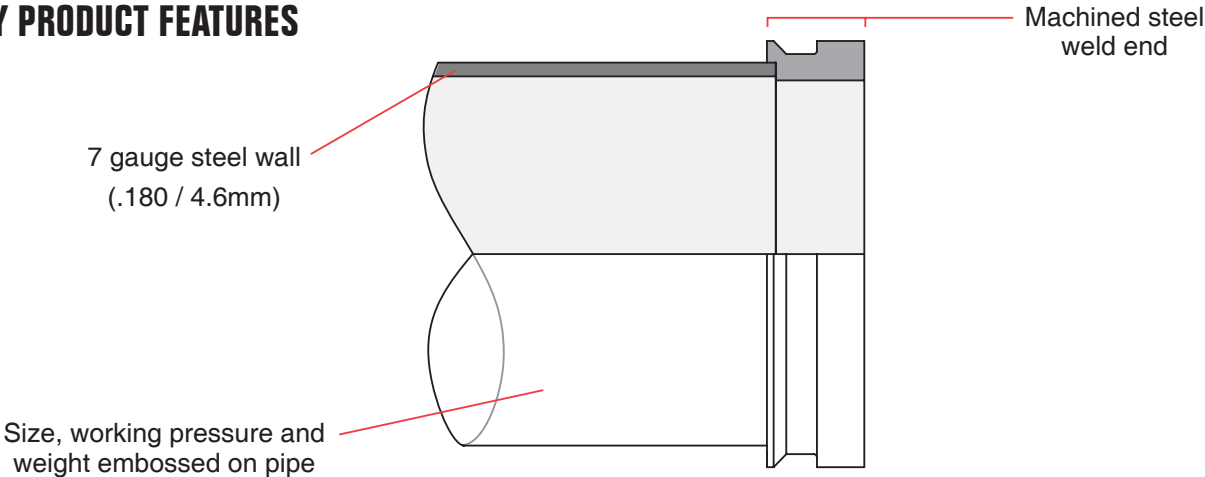
Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# XL-92 BOOM PIPE

Single-Wall Boom Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	XL-92
Heat Treatment	Non-heat-treated
System ID	4.8" ID boom system
Wall Thickness	7 gauge (.180 / 4.6mm)
Weld Ends	Steel ends
Pipe Weight	29.5 lbs/ft
<i>(Filled with concrete)</i>	

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE XL-92 SYSTEM

- XL-92 Deck Pipe (see page 15)
- Cast Manganese Elbows (see page 18)
- Hardened Steel Reducers (see page 20)
- Hardened, Cast Steel Backend Kit (see page 23)

*Refer to the hardness profile chart on back inside cover for more information.*

## XL-92 4.8" ID BOOM TUBE with 148mm steel ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	36	B5073937M
4.8	78.75	2000	72	B5077875M
4.8	118.12	3000	108	B507B812M
4.8	157.50	4000	144	B507F750M
4.8	Make up length	(consult factory)		B507____M

*Other lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.*

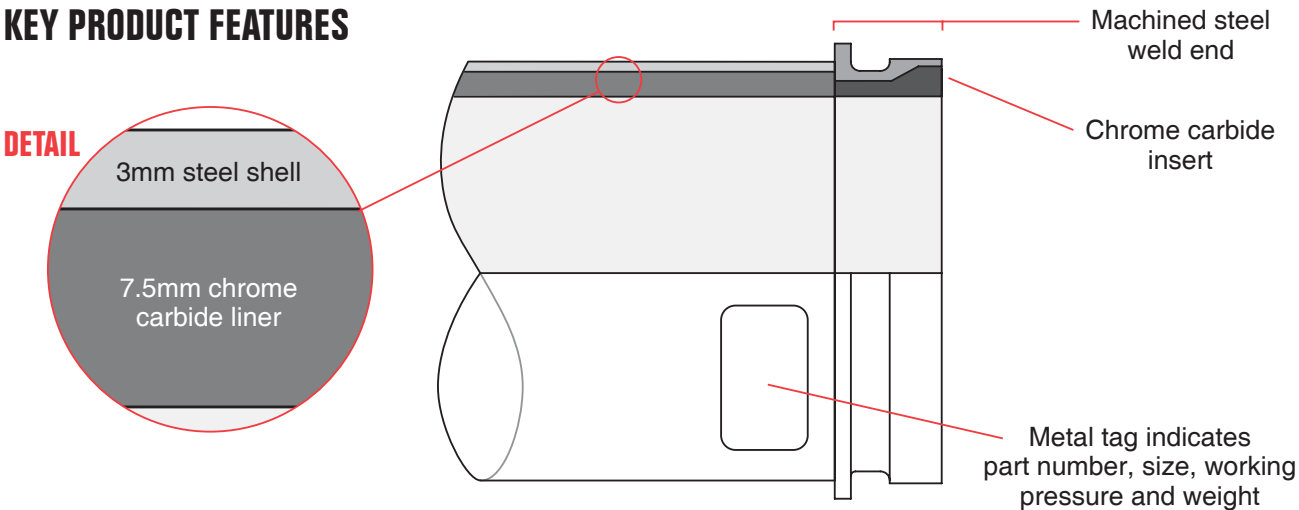


Representative parts indicated.  
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# CCI-LINED DECK PIPE

4.8" Deck Pipe Lined with Chrome Carbide for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	CCI lined deck pipe
System ID	4.8" ID deck pipe
Wall Thickness	7.5mm chrome carbide insert
Weld Ends	Steel with chrome carbide insert
Pipe Weight	42.2 lbs/ft
<i>(Filled with concrete)</i>	

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TW SYSTEM

- Twin-Wall™ Boom Pipe (see pages 2-5)
- UltraPlus Boom Pipe (see pages 6)
- CCI Lined Elbows (see page 16)
- CCI Lined Reducers (see page 19)
- CCI Backend Kit (see page 22)

## CCI LINED 4.8" ID DECK PIPE

*with 148mm chrome carbide insert (CCI) ends*

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	77	BCC543937M
4.8	78.75	2000	153	BCC547875M
4.8	118.12	3000	230	BCC54B812M
4.8	157.50	4000	308	BCC54F750M
4.8	Make up length	(consult factory)		BCC54____M

*Other ends and lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.*

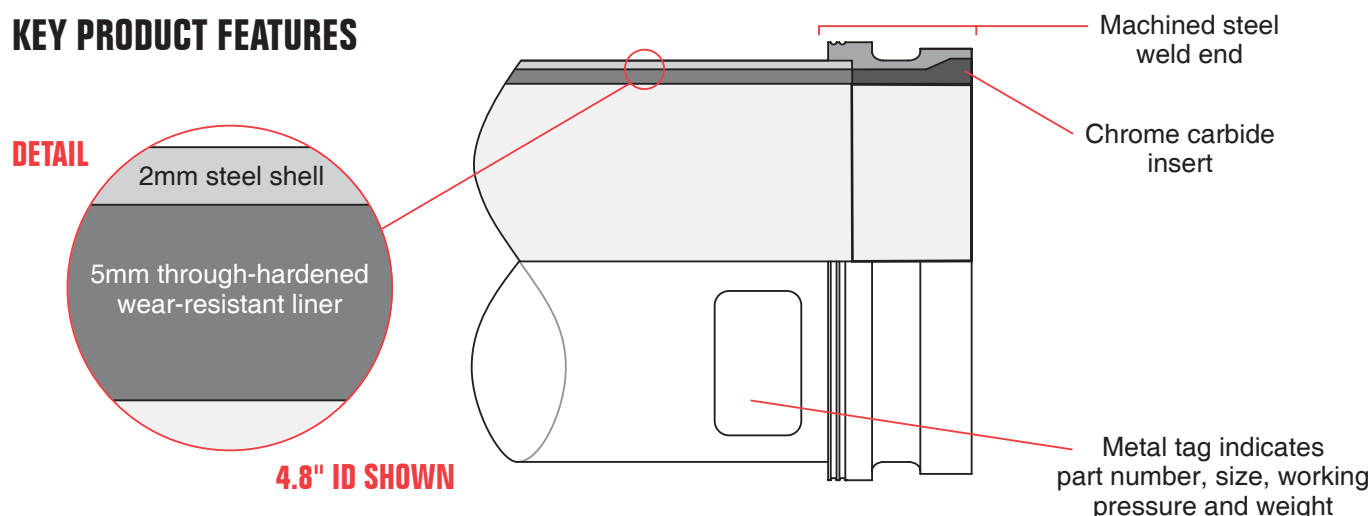
Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**



# TWIN-WALL<sup>TM</sup> DECK PIPE

Heat Treated Twin-Wall<sup>TM</sup> Deck Pipe for 4.8", 4.6" and 4.4" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	TW5+2/ TW510 /TW530
Heat Treatment	Induction hardened
System ID	4.8", 4.6" and 4.4"
Wall Thickness	4.8" = 5mm + 2mm 4.6" = 5.1mm + 2mm 4.4" = 5.3mm + 2mm
Hardness	Up to 68HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight (Filled with concrete)	4.8" = 37.0 lbs/ft 4.6" = 32.2 lbs/ft 4.4" = 29.5 lbs/ft

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TW SYSTEM

Twin-Wall<sup>TM</sup> Boom Pipe (see pages 2-5)  
CCI Lined Elbows (see page 16)  
CCI Lined Reducers (see page 19)  
CCI Backend Kit (see page 22)

## TW5+2 4.8" ID DECK PIPE

with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Weight (lbs)	Part Number
4.8	39.37	1000	65	B5XW3937M
4.8	78.75	2000	131	B5XW7875M
4.8	118.12	3000	196	B5XWB812M
4.8	157.50	4000	261	B5XWF750M
4.8	Make up length	(consult factory)		B5XW____M

## TW510 4.6" ID DECK PIPE

with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Weight (lbs)	Part Number
4.6	39.37	1000	54	B46XW3937M
4.6	78.75	2000	102	B46XW7875M
4.6	118.12	3000	151	B46XWB812M
4.6	157.50	4000	199	B46XWF750M
4.6	Make up length	(consult factory)		B46XW____M

## TW530 4.4" ID DECK PIPE

with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Weight (lbs)	Part Number
4.4	39.37	1000	47	B44XW3937M
4.4	78.75	2000	94	B44XW7875M
4.4	118.12	3000	141	B44XWB812M
4.4	157.50	4000	188	B44XWF750M
4.4	Make up length	(consult factory)		B44XW____M

Other ends and lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.



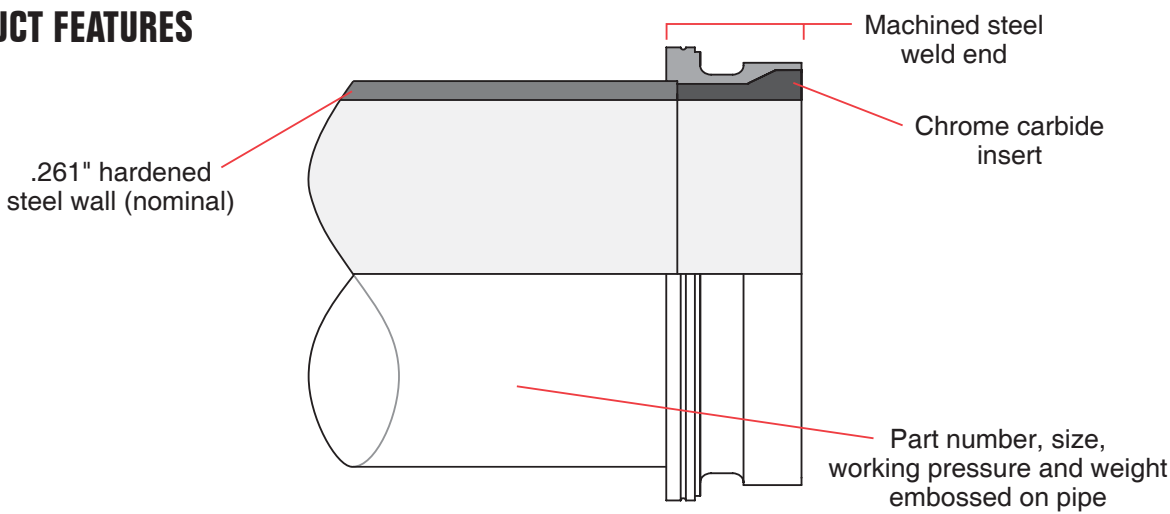
Representative parts indicated.

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# ULTRA PLUS DECK PIPE

Heat Treated Single-Wall Deck Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	Ultra Plus
Heat Treatment	Multiple heat treating process
System ID	4.8" ID deck pipe
Wall Thickness	.261" wall
Hardness	Up to 68HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight	33.5 lbs/ft
<i>(Filled with concrete)</i>	

## ULTRA PLUS 4.8" ID DECK PIPE

with 148mm metric chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	52	BC543937MH
4.8	78.75	2000	104	BC547875MH
4.8	118.12	3000	156	BC54B812MH
4.8	157.50	4000	208	BC54F750MH
4.8	Make up length	(consult factory)		BC54____MH

Other ends and lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA PLUS SYSTEM

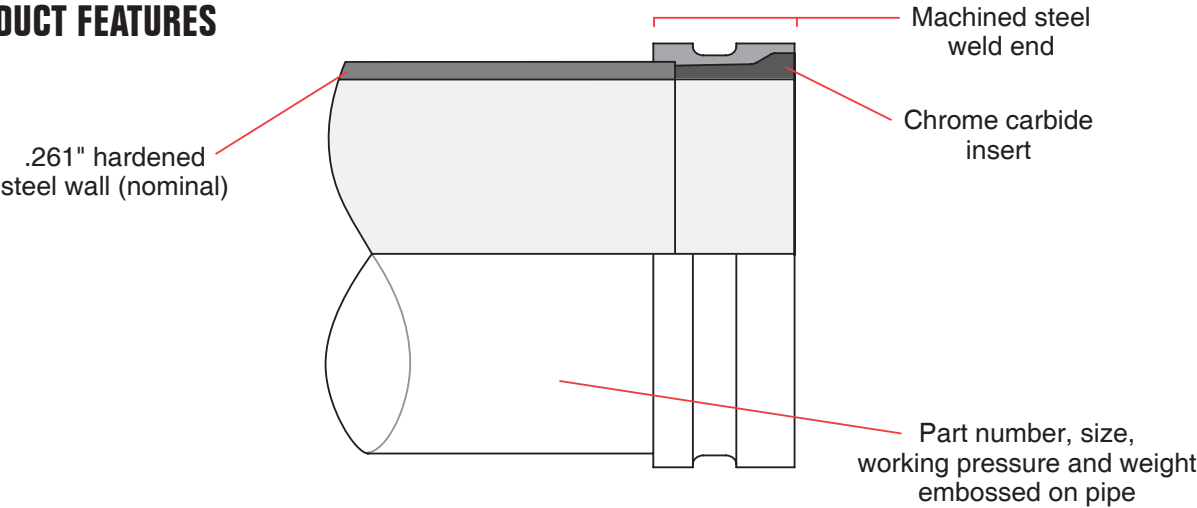
- Ultra Plus Boom Pipe (see page 6)
- CCI Lined Elbows (see page 16)
- CCI Lined Reducers (see page 19)
- CCI Backend Kit (see page 22)

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# ULTRA III DECK PIPE

Heat Treated Single-Wall Deck Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	Ultra III
Heat Treatment	Induction hardened
System ID	4.8" ID deck pipe
Wall Thickness	.261" wall
Hardness	Up to 57HRc
Weld Ends	Steel with chrome carbide insert
Pipe Weight	33.5 lbs/ft
<i>(Filled with concrete)</i>	

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA III SYSTEM

- Ultra III Boom Pipe (see page 7)
- Cast Manganese Elbows (see page 18)
- Hardened Steel Reducers (see page 20)
- Hardened, Cast Steel Backend Kit (see page 23)

## ULTRA III 4.8" ID DECK PIPE

with 148mm chrome carbide insert (CCI) ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	52	B4843937MH
4.8	78.75	2000	104	B4847875MH
4.8	118.12	3000	156	B484B812MH
4.8	157.50	4000	208	B484F750MH
4.8	Make up length	(consult factory)		B484___MH

Other ends and lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.



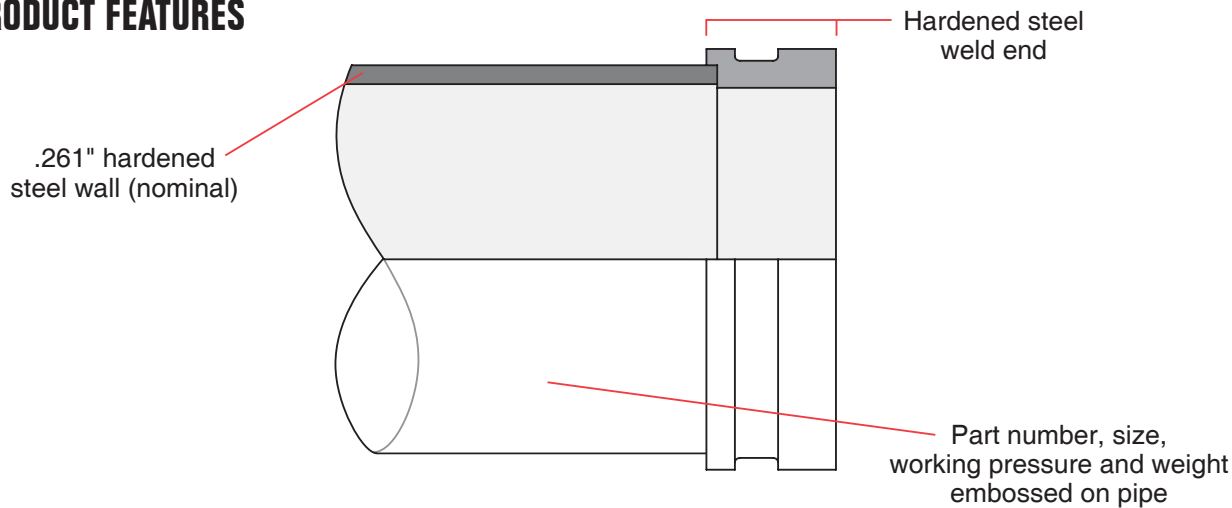
Representative parts indicated.

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# ULTRA II DECK PIPE

Heat Treated Single-Wall Deck Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	Ultra II
Heat Treatment	Induction hardened
System ID	4.8" ID deck pipe
Wall Thickness	.261" wall
Hardness	Up to 57HRc
Weld Ends	Hardened steel
Pipe Weight	33.5 lbs/ft
<i>(Filled with concrete)</i>	

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA II SYSTEM

Ultra II Boom Pipe (see page 8)  
Cast Manganese Elbows (see page 18)  
Hardened Steel Reducers (see page 20)  
Hardened, Cast Steel Backend Kit (see page 23)

## ULTRA II 4.8" ID DECK PIPE with 148mm hardened steel ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	52	B5043937MH
4.8	78.75	2000	104	B5047875MH
4.8	118.12	3000	156	B504B812MH
4.8	157.50	4000	208	B504F750MH
4.8	Make up length	(consult factory)		B504____MH

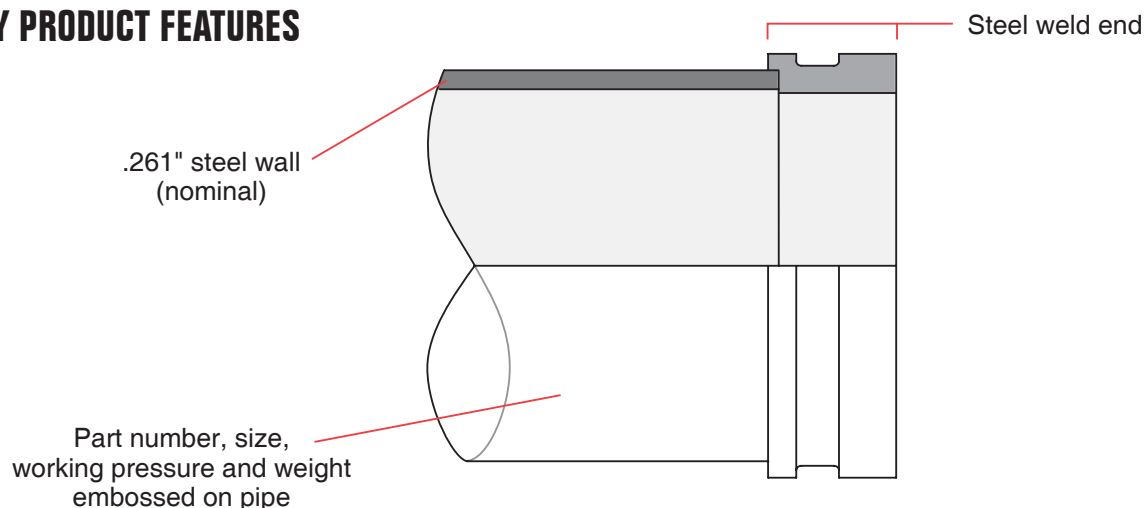
*Other ends and lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.*

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# XL-92 DECK PIPE

Single-Wall Deck Pipe for 4.8" Concrete Pumping Systems

## KEY PRODUCT FEATURES



## KEY PIPE SPECIFICATIONS AT A GLANCE

Pipe	XL-92
Heat Treatment	Non-heat-treated
System ID	4.8" ID deck pipe
Wall Thickness	.261" wall
Weld Ends	Steel weld ends
Pipe Weight	33.5 lbs/ft
<i>(Filled with concrete)</i>	

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE XL-92 SYSTEM

XL-92 Boom Pipe (see page 9)  
Cast Manganese Elbows (see page 18)  
Hardened Steel Reducers (see page 20)  
Hardened, Cast Steel Backend Kit  
(see page 23)

## XL-92 4.8" ID DECK PIPE with 148mm steel ends

ID (in)	Length (in)	Length (mm)	Shipping Weight (lbs)	Part Number
4.8	39.37	1000	52	B5043937M
4.8	78.75	2000	104	B5047875M
4.8	118.12	3000	156	B504B812M
4.8	157.50	4000	208	B504F750M
4.8	Make up length	(consult factory)		B504____M

*Other ends and lengths are available upon request. Consult factory.  
Refer to page 46 for part number guide.*

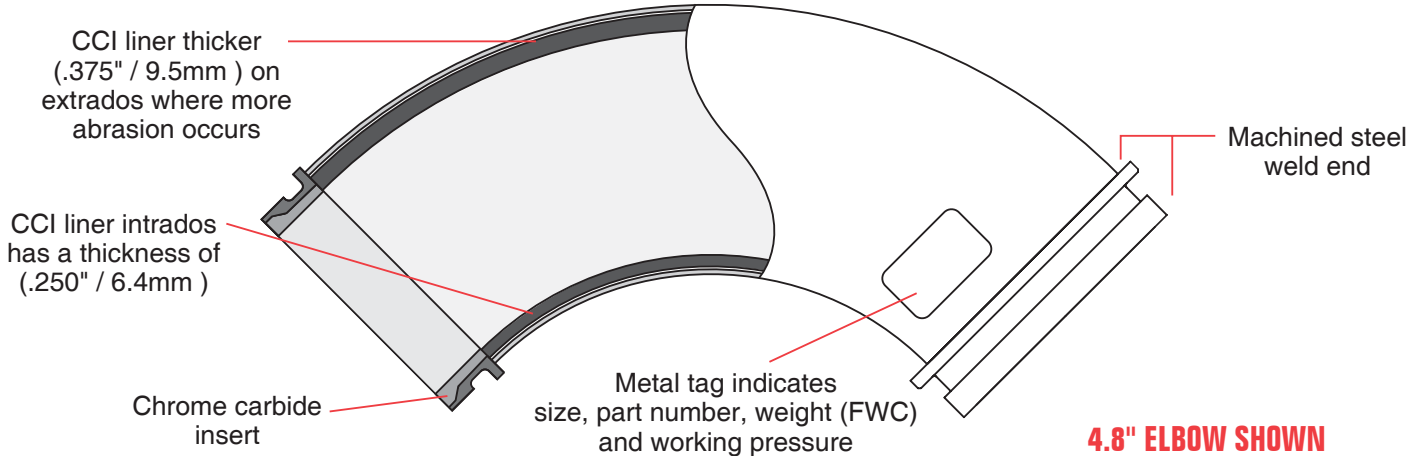


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# CCI LINED ELBOWS

Steel Elbows Lined with a Chrome Carbide Insert

## KEY PRODUCT FEATURES



### KEY ELBOW SPECIFICATIONS AT A GLANCE

Elbow	CCI lined
Hardness	600 to 650 Brinell
System ID	4.8", 4.6" and 4.4"
Wall Thickness	4.8" Biased toward highest wear areas
Elbow Bend Angles	From 5° to 90°
Weight	Varies depending on degree of bend

### OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TWIN-WALL™ OR ULTRA PLUS SYSTEM

Twin-Wall™ Boom Pipe (see pages 2-5)  
or Ultra Plus Boom Pipe (see page 6)

CCI Lined Deck Pipe (see page 10)  
or Twin-Wall™ Deck Pipe (see page 11)  
or Ultra Plus Deck Pipe (see page 12)

CCI Lined Reducers (see page 19)

CCI Backend Kit (see page 22)

### 4.8" ID BOOM ELBOWS – CHROME CARBIDE LINED with chrome carbide insert (CCI) ends

Degree of Angle	ID (in)	Shipping Weight (lbs)	Part Number
15	4.8	10	265M09564
20	4.8	11	265M11123
30	4.8	13	265M11012
32.5	4.8	17	265M11753
45	4.8	17	265M10491
90	4.8	34	265M09166

### 4.6" ID BOOM ELBOWS – CHROME CARBIDE LINED with chrome carbide insert (CCI) ends

Degree of Angle	ID (in)	Shipping Weight (lbs)	Part Number
15	4.6	11	265M16603
20	4.6	11.5	265M16447
30	4.6	13.5	265M16446
45	4.6	19	265M17062
90	4.6	30.5	265M16442

### 4.4" ID BOOM ELBOWS – CHROME CARBIDE LINED with chrome carbide insert (CCI) ends

Degree of Angle	ID (in)	Shipping Weight (lbs)	Part Number
30	4.4	13	265M16304
32.5	4.4	17	265M16387
45	4.4	16	265M12522
90	4.4	28	265M12518

Other weld ends and bend angles are available upon request. Consult factory.

Representative parts indicated. For additional information

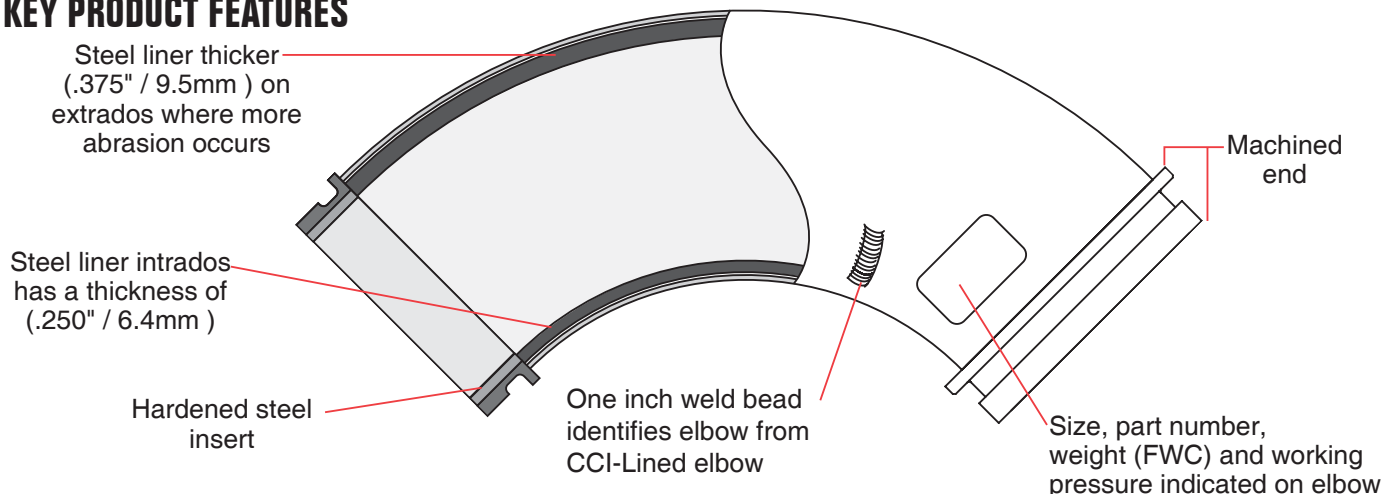
or to place an order, please call **800-223-3676**



# TWIN-WALL™ 275 ELBOWS

Steel Elbows lined with a Hardened Steel insert for 4.8" ID systems

## KEY PRODUCT FEATURES



## KEY ELBOW SPECIFICATIONS AT A GLANCE

Elbow	Cast Alloy Steel Lined
Hardness	Up to 55-60 HRc
System ID	4.8"
Elbow Bend Angles	From 5° to 90°
Weight	Varies depending on degree of bend

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TW275 SYSTEM

TW275 Boom Pipe (see page 3)  
Deck Pipe (see page 11)  
CCI Lined Reducers (see page 19)  
CCI Backend Kit (see page 22)

## 4.8" ID BOOM ELBOWS – HARDENED CAST STEEL LINER

*with hardened steel insert ends*

Degree of Angle	ID (in)	Shipping Weight (lbs)	Part Number
10	4.8	8	275M11157
15	4.8	10	275M09564
20	4.8	11	275M11123
30	4.8	13	275M11012
32.5	4.8	17	275M11753
45	4.8	17	275M10491
90	4.8	34	275M09166

*Other weld ends and bend angles are available upon request. Consult factory.*



Representative parts indicated.

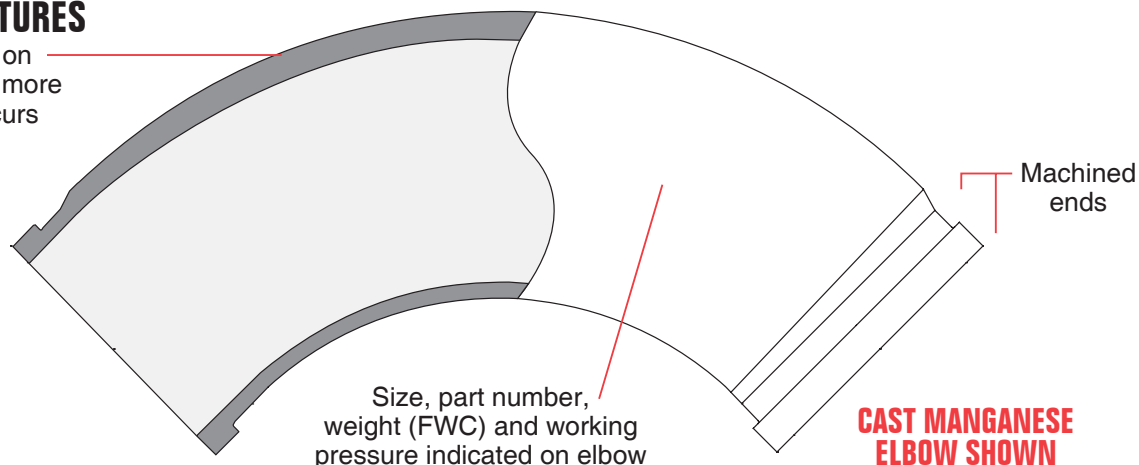
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# SINGLE-WALL ELBOWS

Cast Manganese Elbows and Hardened Cast Steel Elbows for 4.8" ID Systems

## KEY PRODUCT FEATURES

Wall thicker on surface where more abrasion occurs



## KEY ELBOW SPECIFICATIONS AT A GLANCE

Elbow	Cast manganese / Cast steel
System ID	4.8"
Wall Thickness	Biased toward highest wear areas
Elbow Bend Angles	From 5° to 90°
Weight	Varies depending on degree of bend

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA III, ULTRA II OR XL-92 SYSTEM

Boom Pipe (see pages 7-9)
Deck Pipe (see pages 12-15)
Hardened Steel Reducers (see page 20)
Hardened, Cast Steel Backend Kit (see page 23)

## 4.8" ID BOOM ELBOWS – HEAT TREATED CAST MANGANESE with machined Metric ends

Degree of Angle	ID (in)	Shipping Weight (lbs)	Part Number
15	4.8	9	127P09564
20	4.8	11	127P11123
30	4.8	11.5	127P11012
32.5	4.8	18	127P11753
45	4.8	18	127P11136
90	4.8	34	127P09166

Other weld ends and bend angles are available upon request. Consult factory.

## 4.8" ID BOOM ELBOWS – HEAT TREATED CAST MANGANESE with machined ends

Degree of Angle	ID (in)	Shipping Weight (lbs)	Part Number
90	4.8	Hevi-Duty ends 37	127P11050
90	4.8	Short Radius / Metric ends 27	127P11158

## 4.8" ID BOOM ELBOWS – HARDENED CAST STEEL with chrome carbide insert (CCI) ends

Degree of Angle	ID (in)	Shipping Weight (lbs)	Part Number
15	4.8	10	127M09564H
20	4.8	11	127M11123H
30	4.8	15	127M11012H
32.5	4.8	23	127M11753H
45	4.8	19	127M10491H

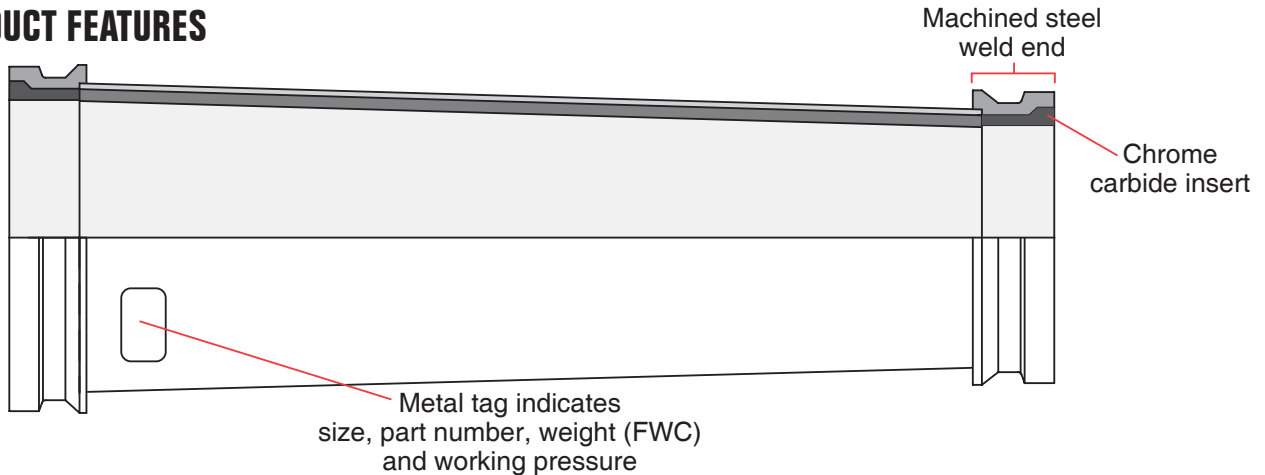
Other weld ends and bend angles are available upon request. Consult factory.

Representative parts indicated. For additional information or to place an order, please call **800-223-3676**

# CCI LINED BOOM REDUCERS

5.75" to 4.8", 5.75" to 4.6" and 4.8" to 4.4" Reducers Lined with a Chrome Carbide Insert

## KEY PRODUCT FEATURES



## KEY REDUCER SPECIFICATIONS AT A GLANCE

Reducer	CCI lined
Hardness	600 to 650 Brinell
Weld Ends	Steel with chrome carbide insert
Reducer Lengths	Varies
Weight	Varies

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TWIN-WALL™ OR ULTRA PLUS SYSTEM

Twin-Wall™ Boom Pipe (see pages 2-5)  
 or Ultra Plus Boom Pipe (see page 6)  
 CCI Lined Deck Pipe (see page 10)  
 or Twin-Wall™ Deck Pipe (see page 11)  
 or Ultra Plus Deck Pipe (see page 12)  
 CCI Lined Elbows (see page 16)  
 CCI Backend Kit (see page 22)

## 5.75" TO 4.8" CCI LINED REDUCERS

with 148mm metric chrome carbide insert (CCI) ends

Length (in)	Length (mm)	Inlet End (5.75" ID)	Outlet End (4.8" ID)	Shipping Weight (lbs)	Part Number
47.25	1200	Male ZX	Metric	96	120-11673
48.81	1240	Female Euro	Metric	97	120-09494
50.75	1290	Female Euro	Metric	101	120-14218
52.37	1330	Female Euro	Metric	104	120-09959
63.0	1600	Female Euro	Metric	124	120-11475
118.12	3000	Female Euro	Metric	239	120-09113

## 5.75" TO 4.6" CCI LINED REDUCERS

with 148mm metric chrome carbide insert (CCI) ends

Length (in)	Length (mm)	Inlet End (5.75" ID)	Outlet End (4.6" ID)	Shipping Weight (lbs)	Part Number
47.25	1200	Male ZX	Metric	98	120-16611

## 4.8" TO 4.4" CCI LINED REDUCERS

with 148mm metric chrome carbide insert (CCI) ends

Length (in)	Length (mm)	Inlet End (4.8" ID)	Outlet End (4.4" ID)	Shipping Weight (lbs)	Part Number
39.37	1000	Metric	Metric	75.5	120-11971
118.12	3000	Metric	Metric	147	120-13169

Other diameters, end styles and lengths are available upon request. Consult factory.



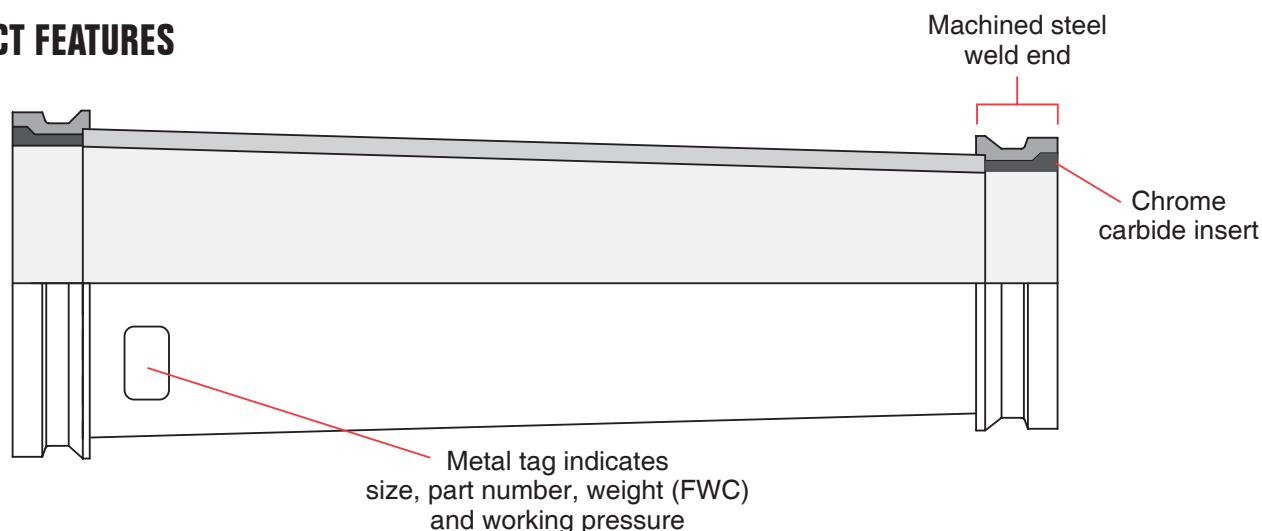
Representative parts indicated.

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# HARDENED STEEL REDUCERS

5.75" to 4.8" Reducers Made from Induction Hardened Steel

## KEY PRODUCT FEATURES



## KEY REDUCER SPECIFICATIONS AT A GLANCE

Reducer	Hardened steel
Heat Treatment	Heat treated
Weld Ends	Steel with chrome carbide insert
Reducer Lengths	Varies
Weight	Varies

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA III, ULTRA II OR XL-92 SYSTEM SYSTEM

Boom Pipe (see pages 7-9)  
Deck Pipe (see pages 13-15)  
Cast Manganese Elbows (see page 18)  
Hardened, Cast Steel Backend Kit (see page 23)

## 5.75" TO 4.8" HARDENED STEEL REDUCERS

Length (in)	Length (mm)	Inlet End (5.75" ID)	Outlet End (4.8" ID)	Shipping Weight (lbs)	Part Number
47.25	1200	SK	148mm Metric	86	115-10858H
47.25	1200	Male ZX	148mm Metric	81	115-11673H
48.81	1240	Female Euro	148mm Metric	85	115-09494H
50.75	1290	Female Euro	148mm Metric	88	115-14218H
52.37	1330	Female Euro	148mm Metric	90	115-09959H
63.00	1600	Female Euro	148mm Metric	108	115-11475H
65.00	1651	Female Euro	148mm Metric	110	115-13369H
100.00	2540	Female Euro	148mm Metric	135	115-10078H
118.12	3000	Female Euro	148mm Metric	164	115-09113H

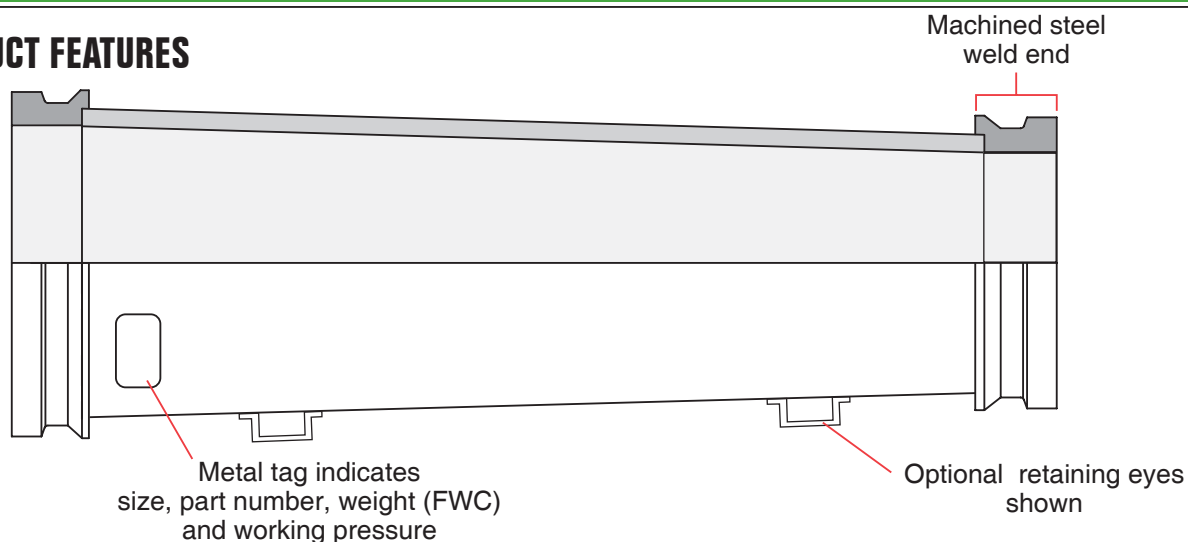
*Other ends and lengths are available upon request. Consult factory.*

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# PLACING LINE REDUCERS

Reducer made from Single Wall material

## KEY PRODUCT FEATURES



## KEY REDUCER SPECIFICATIONS AT A GLANCE

Reducer	Single Wall Steel
Heat Treatment	Heat treated (and non-heat-treated for XL-92 system)
Weld Ends	Machined Steel
Reducer Lengths	Varies
Weight	Varies

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA III, ULTRA II OR XL-92 SYSTEM SYSTEM

Boom Pipe (see pages 7-9)  
 Deck Pipe (see pages 13-15)  
 Cast Manganese Elbows (see page 18)  
 Hardened, Cast Steel Backend Kit (see page 23)

## HARDENED AND NON HARDENED STEEL REDUCERS

Inlet End (ID)	Outlet End (ID)	Length (IN.)	Length (mm)	Weight (lbs)	Shipping Part Number
2.5	2.0	28.0	711	17.5	R252028_ _ _
3.0	2.0	28.0	711	17	R302028_ _ _
3.0	2.0	36.0	914	22	R302036_ _ _
3.0	2.5	28.0	711	22	R302528_ _ _
4.0	3.0	28.0	711	25	R403028_ _ _
4.0	3.0	36.0	914	32	R403036_ _ _
4.0	3.5	12.0	305	14	R403512_ _ _
5.0	3.0	28.0	711	28	R503028_ _ _
5.0	4.0	30.0	762	38	R504030_ _ _
5.0	4.0	36.0	914	43	R504036_ _ _
5.0	4.0	40.0	1016	64	R504040_ _ _
5.0	4.0	53.0	1346	64	R504053_ _ _
6.0	4.0	36.0	914	41	R604036_ _ _
6.0	4.0	53.0	1346	58	R604053_ _ _
6.0	5.0	36.0	914	46	R605036_ _ _
6.0	5.0	53.0	1346	95	R605053_ _ _
6.0	5.0	63.0	1600	114	R605063_ _ _

Specify end type & add suffix of "H" to part number for heat treated versions.

Specify retaining eyes with an "S" after the "R" in the part number (RS). Retaining eyes are standard on 5" reducers. Other ends, lengths and reductions are available upon request.



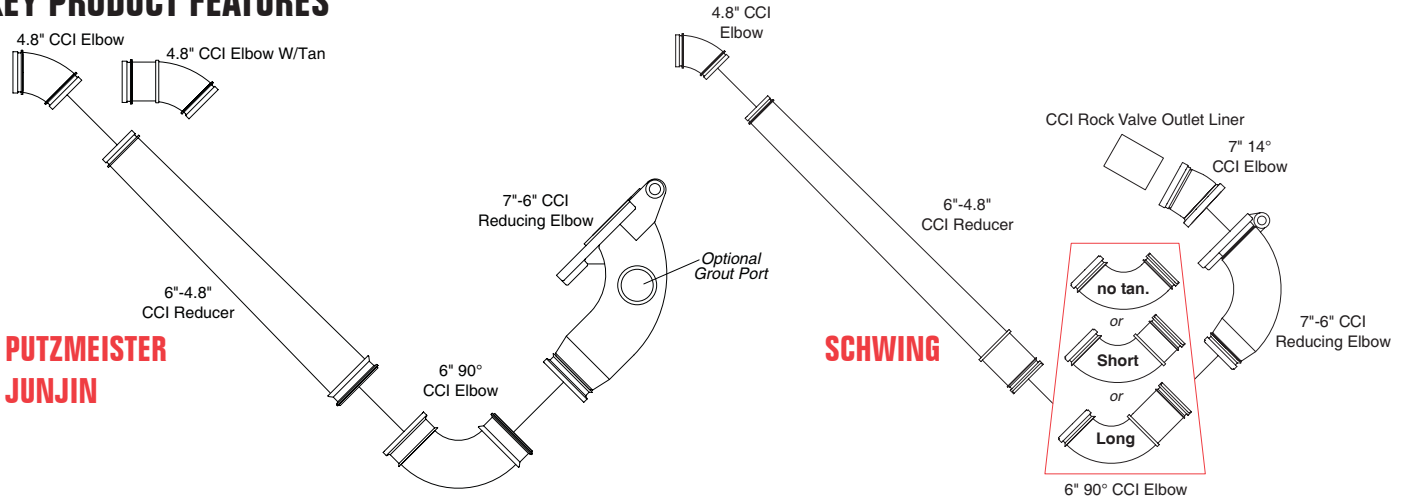
Representative parts indicated.

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# CCI BACKEND KITS

Complete Backend Kits Consisting of CCI Lined Components

## KEY PRODUCT FEATURES



### KEY BACKEND KIT SPECIFICATIONS AT A GLANCE

- Components:
- 4.8" ID CCI lined elbow
  - 5.75"-4.8" ID CCI lined reducer
  - 6" 90-degree CCI lined elbow
  - 7"-6" CCI lined reducing elbow

Weld Ends • Steel with chrome carbide insert

### PUTZMEISTER / JUNJIN BACKEND KIT

Component	Part Number
4.8" ID X 45-degree CCI Lined Elbow	265M10491
4.8" ID X 45-degree CCI Lined Elbow w/tangent	265M15238
5.75"-4.8" ID x 47.25" lg. (1200mm) CCI Reducer	120-11673
6" 90-degree CCI Lined Elbow	265-11675
7" - 6" CCI Lined Reducing Elbow	
Without Grout Port	265-13350
With Grout Port	265-13646

### SCHWING BACKEND KIT

Component	Part Number
4.8" ID x 45 degree CCI Lined Elbow	265M10491
5.75"-4.8" ID x 63.0" lg. (1600mm) CCI Reducer	120-11475
6" 90-degree CCI Lined Elbow	
long tangent	265-11045
short tangent	265-10549
no tangent	265-09505
7" - 6" CCI Lined Reducing Elbow	265-13351
7" 14-degree Elbow	265-11019
CCI Rock Valve Outlet Liner	187P15197

Other reducer lengths and end configurations are available upon request.

Other elbow degrees and end configurations are available upon request.

Harsh Mix configurations are available upon request. Consult factory.

### OTHER RECOMMENDED COMPONENTS FOR A COMPLETE TWIN-WALL OR ULTRA PLUS SYSTEM

- Twin-Wall™ Boom Pipe (see pages 2-5)  
or Ultra Plus Boom Pipe (see page 6)
- CCI Lined Deck Pipe (see page 10)  
or Twin-Wall™ Deck Pipe (see page 11)  
or Ultra Plus Deck Pipe (see page 12)
- CCI Lined Elbows (see page 16)
- CCI Lined Reducers (see page 19)

Representative parts indicated. For additional information

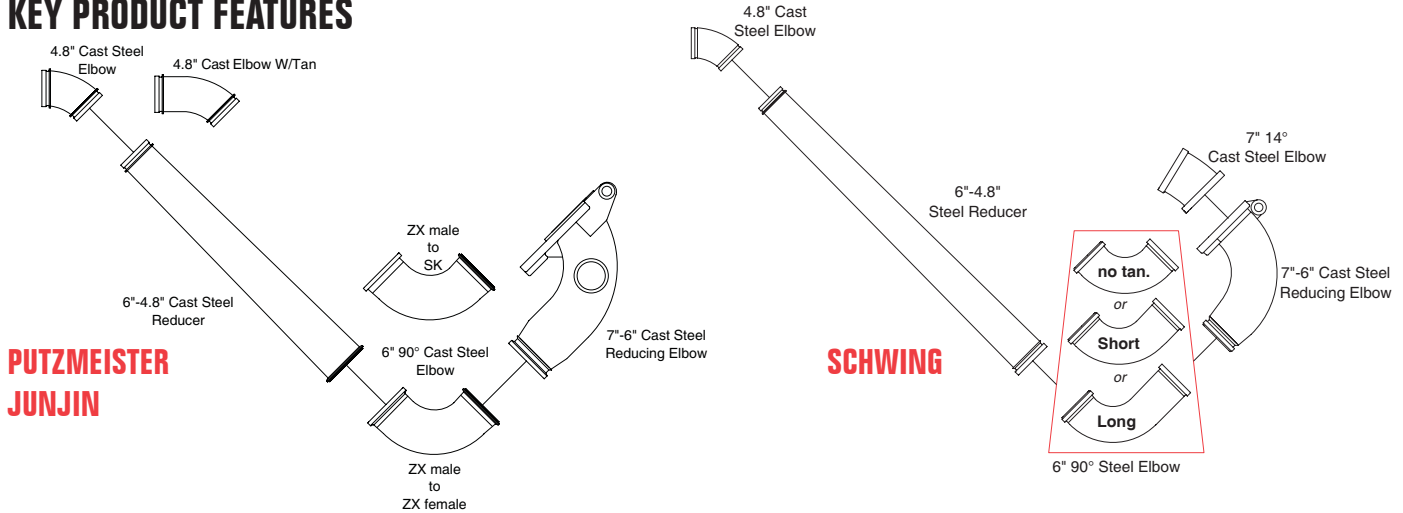
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# CAST STEEL BACKEND KITS

Complete Backend Kits Consisting of Hardened, Cast Steel Components

## KEY PRODUCT FEATURES



## KEY BACKEND KIT SPECIFICATIONS AT A GLANCE

Heat Treated

- Components:
- 4.8" ID cast steel elbow
  - 4.8" ID cast manganese elbow
  - 5.75"-4.8" ID steel reducer
  - 6" 90-degree cast steel elbow
  - 7"-6" cast steel reducing elbow

## OTHER RECOMMENDED COMPONENTS FOR A COMPLETE ULTRA III, ULTRA II OR XL-92 SYSTEM SYSTEM

Ultra III, Ultra II or XL-92 Boom Pipe  
(see page 7-9)

Ultra III, Ultra II or XL-92 Deck Pipe  
(see page 13-15)

Cast Manganese Elbows (see page 18)

Hardened Steel Reducers (see page 20)

## PUTZMEISTER / JUNJIN BACKEND KIT

Component	Part Number
4.8" ID x 45 degree Cast Steel Elbow	127M10491H
4.8" ID x 45 degree Cast Manganese Elbow w/tangent	127P15238
4.8" ID x 45 degree Cast Steel Elbow w/tangent	127M15238H
5.75"-4.8" ID x 47.25" lg. (1200mm) Steel Reducer	
"ZX" End	115-11673H
"SK" End	115-10858H
6" 90-degree Cast Steel Elbow	
"ZX" End	127P11675
"SK" End	127P11676
7"-6" Cast Steel Reducing Elbow	
With Grout Port	215-13646H

## SCHWING BACKEND KIT

Component	Part Number
4.8" ID x 45 degree Cast Steel Elbow	127M10491H
5.75"-4.8" ID x 63"lg. (1600mm) Steel Reducer	115-11475H
6" 90-degree Cast Steel Elbow	
long tangent	127P11677
short tangent	204-10549H
no tangent	127P09505
7"- 6" Cast Steel Reducing Elbow	127P02368
7" 14-degree Elbow	204-11019

Other reducer lengths and end configurations are available upon request.

Other elbow degrees and end configurations are available upon request.

Harsh Mix configurations are available upon request. Consult factory.



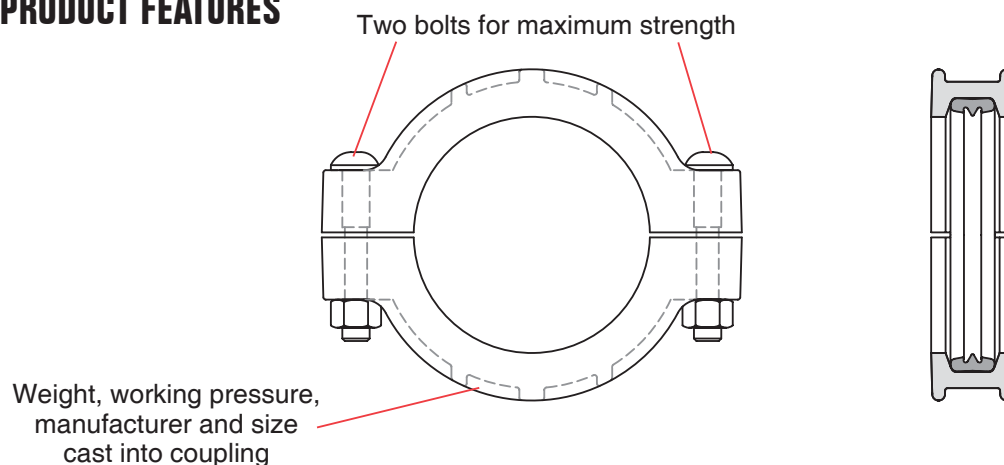
Representative parts indicated.

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# COUPLINGS TWO-BOLT AND SWIVEL

Strongest Available Couplings for Applications Not Requiring Quick Release

## KEY PRODUCT FEATURES



### TWO-BOLT COUPLINGS

Size	End Type	Shipping Weight (lbs)	Part Number
3"	Hevi-Duty	7.0	C30BBD
4"	Hevi-Duty	13.0	C40BBD
5"	Hevi-Duty	15.0	C50BBD
148mm	Metric	15.0	C148BBM
6"	Hevi-Duty	17.0	C60BBD

### SWIVEL COUPLINGS

Size	End Type	Shipping Weight (lbs)	Part Number
4"	.500" Swivel	14.0	SW40
4"	.600" Hevi-Duty	14.0	DSW40
5"	.500" Swivel	16.0	SW50
5"	.600" Hevi-Duty	16.0	DSW50
148mm	Metric	13.5	CSW148BM
6"	.500" Swivel	18.0	SW60
6"	.600" Hevi-Duty	18.0	DSW60

### SWIVEL COUPLINGS WITH MOUNTING BRACKETS

Size	End Type	Bracket Type	Type Coupling	Part Number
5"	.600" Hevi-Duty	Foot Bracket	Socket Head	217-10592
148mm	Metric	Foot Bracket	Socket Head	217-10860
5"	.600" Hevi-Duty	Foot Bracket	Snap Coupling	215-11222
148mm	Metric	Foot Bracket	Snap Coupling	215-11357

### RESTRICTED ACCESS SWIVEL COUPLINGS

Size	Reference End Type	Type Coupling	Part Number
5"	.600" Hevi-Duty	Socket Head 2-Bolt	C50SSD
148mm	Metric	Socket Head 2-Bolt	C148BBM
5"	.600" Hevi-Duty	Hex Head 4-Bolt	200-10501
148mm	Metric	Hex Head 4-Bolt	550-10667

### THRUST WASHERS

		Shipping Weight	Part Number
4"	Thrust Steel Washer	.6	410-17271
5"	Thrust Steel Washer	.8	410-04645
6"	Thrust Steel Washer	1.0	410-04979

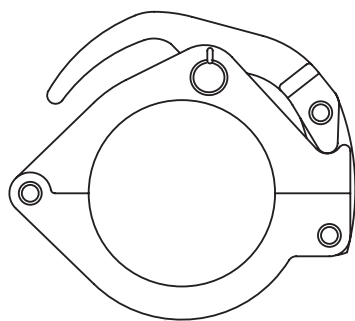
Representative parts indicated. For additional information

or to place an order, please call **800-223-3676**

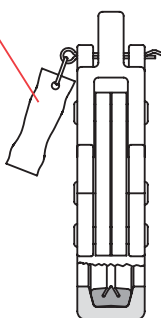
# COUPLINGS<sub>SNAP</sub>

Solid Link, Limited Adjustment and Adjustable Couplings for Quick Release Applications

## KEY PRODUCT FEATURES

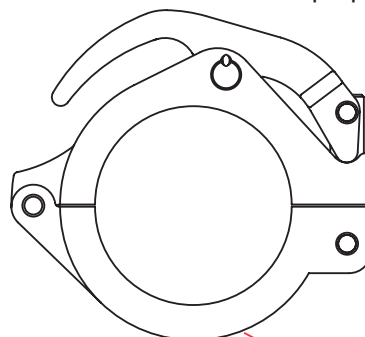


Safety tag indicates warnings and proper use instructions

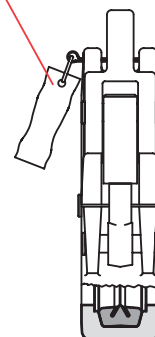


Weight, working pressure, manufacturer and size cast into coupling

### SOLID LINK



Safety tag indicates warnings and proper use instructions



Weight, working pressure, manufacturer and size cast into coupling

### ADJUSTABLE LINK

## SOLID LINK NON-ADJUSTABLE SNAP COUPLINGS

Size	End Type	Shipping Weight (lbs)	Part Number
1.5"	Hevi-Duty	3.0	C15SD
2"	Hevi-Duty	4.8	C20SD
2.5"	Hevi-Duty	5.0	C25SD
3"	Hevi-Duty	8.5	C30SDL
4"	Hevi-Duty	11.0	C40SDL
148mm	Metric	6.5	CA148SML
148mm	Metric	9.2	C148SMLLW
148mm	Metric	14.0	C148SML
5"	Hevi-Duty	13.8	C50SDL
5"	148mm/Hevi-Duty	14.0	C148SMD
6"	Hevi-Duty	16.0	C60SDL

## LIMITED ADJUSTMENT SNAP COUPLINGS

ID In.	End Type	Shipping Weight (lbs)	Part Number
4"	Hevi-Duty	11.0	C40SDLA
5"	Hevi-Duty	13.8	C50SDLA
148mm	Metric	14.0	C148SMLA

## ADJUSTABLE SNAP COUPLINGS

ID In.	End Type	Shipping Weight (lbs)	Part Number
3"	Hevi-Duty	8.5	C30SD
4"	Hevi-Duty	11.0	C40SD
5"	Hevi-Duty	13.8	C50SD
148mm	Metric	14.0	C148SM
6"	Hevi-Duty	16.5	C60SD
7"	Hevi-Duty	19.5	C70SD



Representative parts indicated.

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# COUPLING PARTS

Replacement Parts and Repair Kits Available for All Couplings

## COUPLING HARDWARE REPAIR KITS – TWO-BOLT COUPLINGS

Size	End Type	Kit Part Number	Contents of Kit
3"	Hevi-Duty	CB30BBD	(1) Bolt, (1) Nut
4"	Hevi-Duty	CB40BBD	(1) 040P04139 Bolt, (1) 040P07870 Nut
5"	Hevi-Duty	CB50BBD	(1) 040P04139 Bolt, (1) 040P07870 Nut
6"	Hevi-Duty	CB60BBD	(1) 040P04139 Bolt, (1) 040P07870 Nut

## REPLACEMENT HANDLE KITS – SNAP COUPLINGS [ALL TYPES]

Size	End Type	Kit Part Number	Contents of Kit
1.5"	Hevi-Duty	CH15SD	(1) 403P10603 Handle, (1) 040P04738 Pin
2"	Hevi-Duty	CH20SD	(1) 403P01503 Handle, (1) 040P04665 Pin
2.5"	Hevi-Duty	CH25SD	(1) 403P01503 Handle, (1) 040P04739 Pin
3"	Hevi-Duty	CH30SD	(1) 403P05596 Handle, (1) 040P04662 Pin
4"	Hevi-Duty	CH40SD	(1) 403P01506 Handle, (1) 040P06322 Pin
5"	Hevi-Duty	CH50SD	(1) 403P01508 Handle, (1) 040P06322 Pin
148mm	Metric	CH148SM	(1) 403P01507 Handle, (1) 040P04663 Pin
6"	Hevi-Duty	CH60SD	(1) 403P01508 Handle, (1) 040P04663 Pin
7"	Hevi-Duty	CH70SD	(1) 403P01509 Handle, (1) 040P06975 Pin

## REPLACEMENT SNAP HANDLE SAFETY PINS – SNAP COUPLINGS [ALL TYPES]

Size	End Type	Kit Part Number	Contents of Kit
1.5"	All	HAIRPIN	(1) Hairpin Clip, (1) Warning Label
2"	All	HAIRPIN	(1) Hairpin Clip, (1) Warning Label
2.5"	All	HAIRPIN	(1) Hairpin Clip, (1) Warning Label
3"	All	SAFETYPINS (short)	(1) Clinch Pin, (1) Key Ring, (1) Warning Label
4"	All	SAFETYPINL (long)	(1) Clinch Pin, (1) Key Ring, (1) Warning Label
5"	All	SAFETYPINL	(1) Clinch Pin, (1) Key Ring, (1) Warning Label
6"	All	SAFETYPINL	(1) Clinch Pin, (1) Key Ring, (1) Warning Label
7"	All	SAFETYPINL	(1) Clinch Pin, (1) Key Ring, (1) Warning Label

## COUPLING HARDWARE REPAIR KITS – SOLID LINK NON-ADJUSTABLE SNAP COUPLINGS

Size	End Type	Kit Part Number	Contents of Kit
1.5"	Hevi-Duty	CB15SD	(2) 500P01519 Links, (1) 040P04738 Pin
2"	Hevi-Duty	CB20SD	(2) 500P01518 Links, (1) 040P04739 Pin
2.5"	Hevi-Duty	CB25SD	(2) 500P01518 Links, (2) 040P04739 Pin
3"	Hevi-Duty	CB30SDL	(2) 401-11176 Links, (2) 500-11112 Spacers, (2) 040P04662 Pins
4"	Hevi-Duty	CB40SDL	(2) 500-11184 Links, (2) 040P06322 Pins
5"	Hevi-Duty	CB50SDL	(2) 500-11177 Links, (2) 040P06322 Pins
148mm	Metric	CB148SML	(2) 500-11177 Links, (2) 040P06322 Pins
6"	Hevi-Duty	CB60SDL	(2) 500-11196 Links, (2) 040P07819 Pins

## COUPLING HARDWARE REPAIR KITS – LIMITED ADJUSTMENT SNAP COUPLINGS

Size	End Type	Kit Part Number	Contents of Kit
4"	Hevi-Duty	CB40SDLA	(1) 500-10193 Bolt & Nut, (2) 040P06322 Pins
5"	Hevi-Duty	CB50SDLA	(1) 500-09502 Bolt & Nut, (2) 040P06322 Pins
148mm	Metric	CB148SMLA	(1) 500-09502 Bolt & Nut, (2) 040P06322 Pins

## COUPLING HARDWARE REPAIR KITS – ADJUSTABLE SNAP COUPLINGS

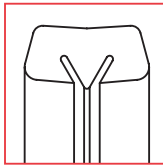
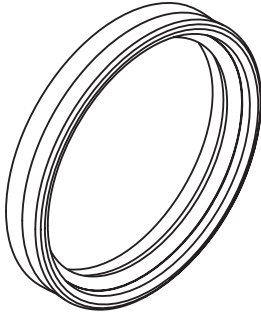
ID In.	End Type	Kit Part Number	Contents of Kit
3"	Hevi-Duty	CB30SD	(1) 401P01516 Nut, (1) 400P01511 Bolt, (2) 040P06322 Pins
4"	Hevi-Duty	CB40SD	(1) 401P01516 Nut, (1) 400P01512 Bolt, (2) 040P06322 Pins
148mm	Metric	CB148SM	(1) 401P05138 Nut, (1) 400P01512 Bolt, (2) 040P06322 Pins
5"	Hevi-Duty	CB50SD	(1) 401P05138 Nut, (1) 400P01512 Bolt, (2) 040P06322 Pins
6"	Hevi-Duty	CB60SD	(1) 401P05138 Nut, (1) 400P01512 Bolt, (2) 040P04663 Pins
7"	Hevi-Duty	CB70SD	(1) 401P01515 Nut, (1) 400P01512 Bolt, (2) 040P04663 Pins

Representative parts indicated. For additional information

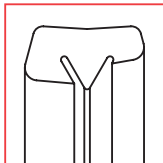
or to place an order, please call **800-223-3676**

# GASKETS

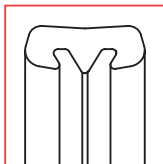
Gaskets for All Available Couplings



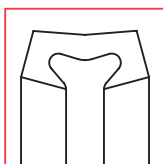
**METRIC**



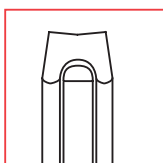
**METRIC/HEVI-DUTY**



**HEVI-DUTY**



**CAVITY**



**SWIVEL WITH  
STEEL RING**

## GASKETS

Size	Style	Part Number
1.5	Flared	CG15J
1.5	Hevi-Duty	CG15D
2.0	Flared	CG20J
2.0	Hevi-Duty	CG20D
2.5	Hevi-Duty	CG25D
3.0	Hevi-Duty	CG30D
4.0	Hevi-Duty	CG40D
4.0	Swivel with Steel Ring	SWG40
4.0	Hevi-Duty Swivel Hard Plastic	CSWG40D
5.0	Hevi-Duty	CG50D
5.0	Hevi-Duty Cavity	CVG50D
5.0	Hevi-Duty Lubed with Tee Lip	529P09787L
5.0	Swivel with Steel Ring	SWG50
5.0	Hevi-Duty Swivel Hard Plastic	CSWG50D
6.0	Hevi-Duty	CG60D
6.0	Swivel with Steel Ring	SWG60
6.0	Hevi-Duty Swivel Hard Plastic	CSWG60D
7.0	Hevi-Duty	CG70D
8.0	Hevi-Duty	CG80DX
148mm	Metric	CG148M
148mm	Metric Cavity	CVG148M
148mm	Metric Swivel Lubed	529P09346X

## GASKETS, BOX QUANTITIES

Size	Style	Units Per Box	Part Number
1.5	Hevi-Duty	100	CG15D-BX
2.0	Hevi-Duty	100	CG20D-BX
2.5	Hevi-Duty	100	CG25D-BX
3.0	Hevi-Duty	100	CG30D-BX
4.0	Hevi-Duty	100	CG40D-BX
5.0	Hevi-Duty	100	CG50D-BX
6.0	Hevi-Duty	50	CG60D-BX
148mm	Metric	50	CG148M-BX
148mm	Metric Cavity	50	CVG148M-BX
148mm	Metric Swivel Lubed	50	529P09346X-BX



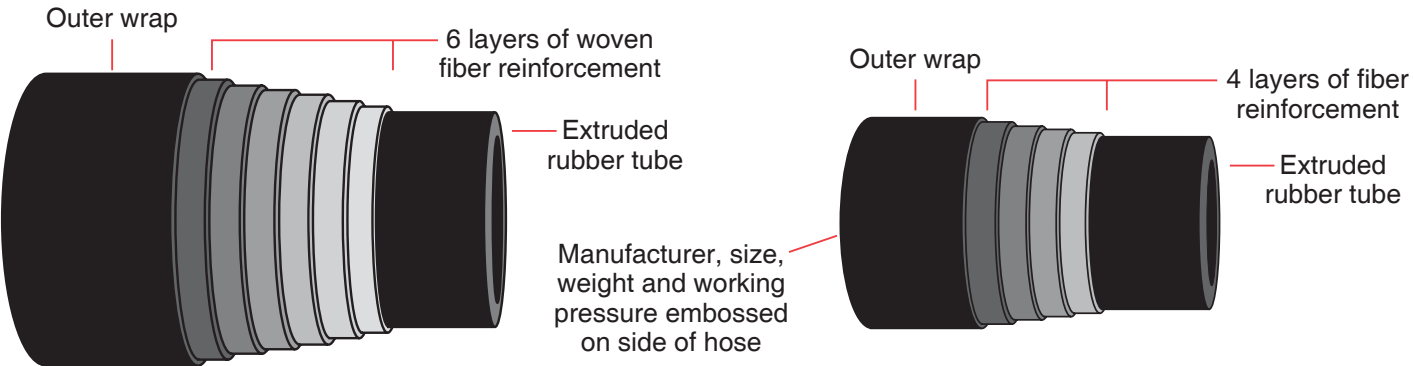
Representative parts indicated.

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# DISCHARGE HOSE <sub>FB</sub>

Flex-Bond Textile Reinforced Hose

## KEY PRODUCT FEATURES

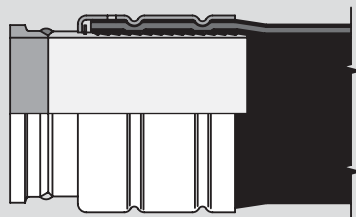


3" TO 6" HOSE

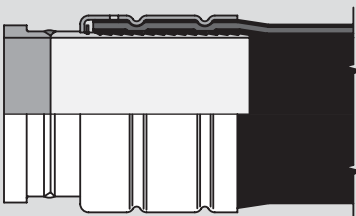
1" TO 2.5" HOSE

HOSE

## DISCHARGE HOSE END OPTIONS



Hevi-Duty End



Metric End

Other ends are available upon request. Consult factory

## FLEX-BOND DISCHARGE HOSE (FB)

Size	Mfg. Min. Burst (BAR/PSI)	Working Pressure (BAR/PSI)	Shipping Weight (lbs/ft)	F.W.C. (lbs/ft)	Part Number
1"	275/4000	68/1000	0.65	1.4	H10FB__C
1.25"	165/2400	55/800	0.77	2.1	H12FB__C
1.5"	165/2400	55/800	0.9	2.7	H15FB__C
2"	165/2400	55/800	1.2	4.5	H20FB__C
2.5"	165/2400	55/800	1.7	6.8	H25FB__C
3"	138/2000	45/666	2.5	9.9	H30FB__C
3.5"	138/2000	45/666	2.9	12.9	H35FB__C
4"	138/2000	45/666	3.3	16.4	H40FB__C
4.5"	138/2000	45/666	3.8	20.4	H45FB__C
5"	97/1400	35/500	4.5	25.0	H50FB__C

Specify ends and lengths. Refer to page 46 for part number guide.

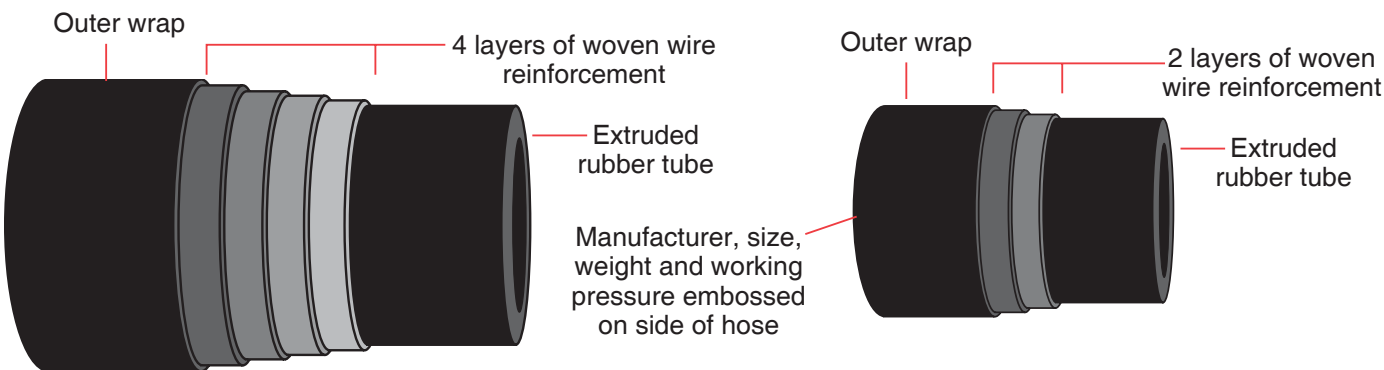
Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**



# DISCHARGE HOSE S1 & N1

Steel Reinforced Hose

## KEY PRODUCT FEATURES

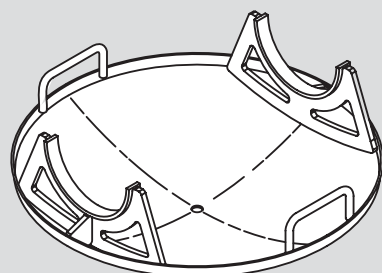


3" TO 6" S1 HOSE (IVG) AND N1 (TRELLEBORG)

1.5" TO 2.5" S1 HOSE (IVG) AND N1 (TRELLEBORG)

## HOSE PLACING DISK

Size	Part Number
5.0" and 4.0"	LH-54



## S1 DISCHARGE HOSE (IVG)

Size	Mfg. Min. Burst (BAR/PSI)	Working Pressure (BAR/PSI)	Shipping Weight (lbs/ft)	F.W.C. (lbs/ft)	Part Number
1.5"	165/2400	55/800	1.2	3.1	H15S1__C
2"	165/2400	55/800	1.6	4.8	H20S1__C
2.5"	165/2400	55/800	2.3	7.4	H25S1__C
3"	165/2400	55/800	4.3	11.7	H30S1__C
3.5"	165/2400	55/800	5.0	15.0	H35S1__C
4"	165/2400	55/800	5.4	18.5	H40S1__C
4.5"	165/2400	55/800	5.9	22.5	H45S1__C
5"	165/2400	55/800	6.6	27.1	H50S1__C

Specify ends and lengths. Refer to page 46 for part number guide.

## N1 DISCHARGE HOSE (TRELLEBORG)

Size	Mfg. Min. Burst (BAR/PSI)	Working Pressure (BAR/PSI)	Shipping Weight (lbs/ft)	F.W.C. (lbs/ft)	Part Number
1.25"	200/2940	68/1000	0.6	1.9	H12N1__K
1.5"	200/2940	68/1000	0.8	2.7	H15N1__K
2"	200/2940	68/1000	1.5	4.7	H20N1__K
2.5"	200/2940	68/1000	2.6	7.9	H25N1__K
3"	125/1838	41/600	3.3	10.7	H30N1__K
4"	125/1838	41/600	4.7	17.8	H40N1__K
5"	125/1838	41/600	6.6	26.4	H50N1__K
6"	125/1838	41/600	8.9	37.5	H60N1__K

Specify ends and lengths. Refer to page 46 for part number guide.



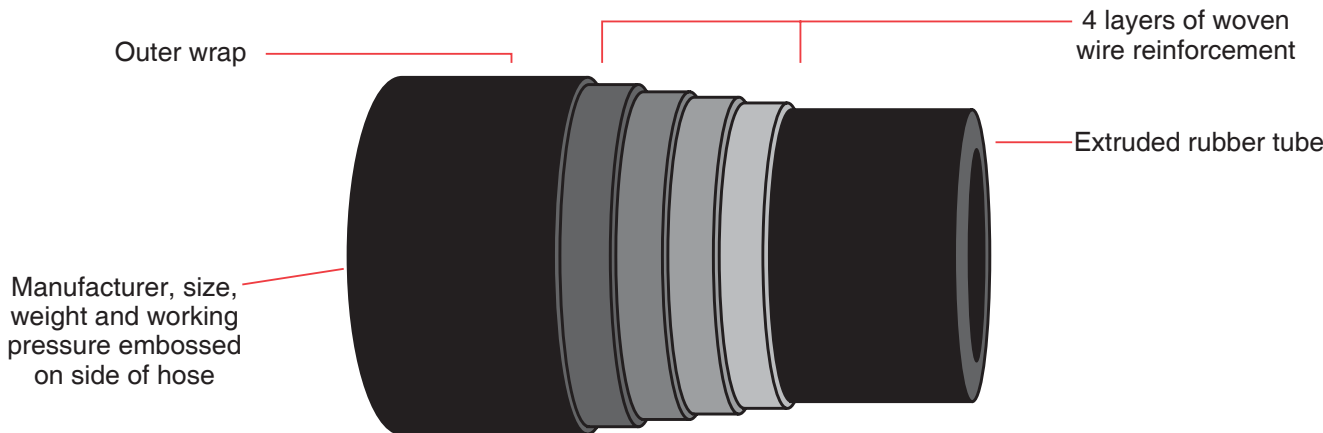
Representative parts indicated.

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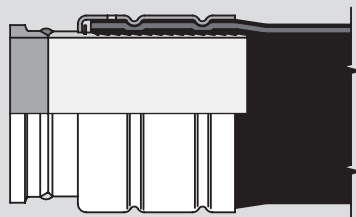
# BOOM HOSE S2 & N2

Woven Wire-Reinforced Hose

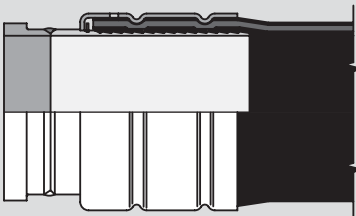
## KEY PRODUCT FEATURES



### BOOM HOSE END OPTIONS



Hevi-Duty End



Metric End

Other ends are available upon request. Consult factory

### S2 STEELBOND BOOM HOSE (IVG)

Size	Mfg. Min. Burst (BAR/PSI)	Working Pressure (BAR/PSI)	Shipping Weight (lbs/ft)	F.W.C. (lbs/ft)	Part Number
2"	275/4000	68/1000	2.6	5.9	H20HW__C
3"	200/2940	85/1250	4.8	12.2	H30S2__C
4"	200/2940	85/1250	6.1	19.2	H40S2__C
5"	200/2940	85/1250	7.6	28.1	H50S2__C

Specify ends and lengths. Refer to page 46 for part number guide.

### N2 BOOM HOSE (TRELLEBORG)

Size	Mfg. Min. Burst (BAR/PSI)	Working Pressure (BAR/PSI)	Shipping Weight (lbs/ft)	F.W.C. (lbs/ft)	Part Number
3"	200/2940	85/1250	3.7	11.1	H30N2__K
3.5"	200/2940	85/1250	4.8	15.1	H35N2__K
4"	200/2940	85/1250	5.4	18.5	H40N2__K
4.5"	200/2940	85/1250	6.1	22.9	H45N2__K
5"	200/2940	85/1250	7.6	27.4	H50N2__K
6"	200/2940	85/1250	9.9	38.5	H60N2__K

Specify ends and lengths. Refer to page 46 for part number guide.

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# REDUCING HOSE

Patented Steel Reinforced Reducing Boom Hoses from 5" to 4" or from 5" to 3"

## KEY PRODUCT FEATURES

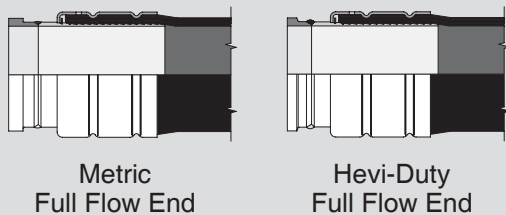


**5" TO 4" HOSE**



**5" TO 3" HOSE**

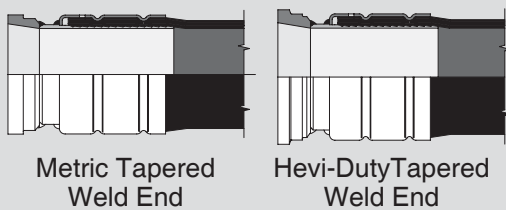
### REDUCING HOSE END OPTIONS



Metric  
Full Flow End

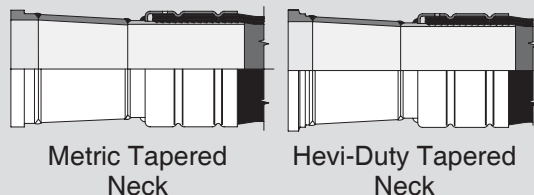
Hevi-Duty  
Full Flow End

### 5" TO 4" HOSE AND 5" TO 3" HOSE



Metric Tapered  
Weld End

Hevi-Duty Tapered  
Weld End



Metric Tapered  
Neck

Hevi-Duty Tapered  
Neck

### 5" TO 3" HOSE ONLY

### REDUCING HOSE

Size	End	Working Pressure BAR/PSI	Part Number
5" to 4"	Hevi-Duty Full Flow End	85/1250	H5040RND1K
5" to 4"	Metric Full Flow End	85/1250	H5040RNM1K
5" to 3"	Hevi-Duty Full Flow End	85/1250	H4530RND1K
5" to 3"	Metric Full Flow End	85/1250	H4530RNM1K
5" to 3"	Hevi-Duty Tapered Weld End	85/1250	H4530RNTD1K
5" to 3"	Metric Tapered Weld End	85/1250	H4530RNTM1K
5" to 3"	Hevi-Duty Tapered Neck	85/1250	H4530RNRD1K
5" to 3"	Metric Tapered Neck	85/1250	H4530RNRM1K

Refer to page 46 for part number guide.

### KEY PRODUCT CHARACTERISTICS

- Maintains air entrainment within concrete
- No exposed wire reinforcement on hose tip
- 5" to 3" hose ideal for ICF, block and form filling applications
- Smooth, controlled concrete flow virtually eliminates splatter and reduces boom bounce
- Eliminates need for steel reducer and couplings, Ram's Horn or double 90-degree elbows
- Less weight at boom tip

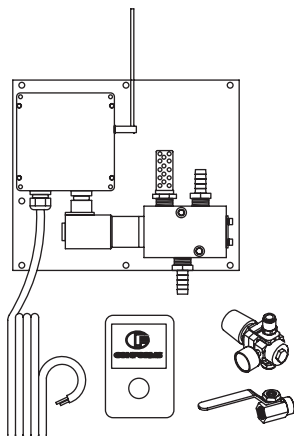


Representative parts indicated.

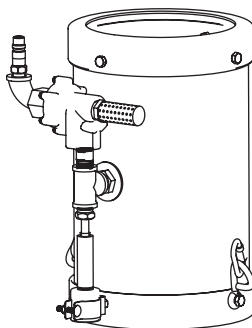
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# AIR CUFF™ & SLINGS

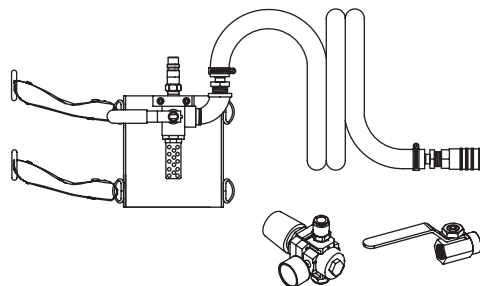
Manual or Remote-Operated Valve. Controls the Flow of Concrete



**REMOTE KIT**



**AIR CUFF™**



**MANUAL KIT**

## KEY PRODUCT SPECIFICATIONS AT A GLANCE

Length:	15"
Diameter:	9.5"
Weight:	21 lbs
Max. Air Pressure:	90 PSI
Cycle Time:	4 seconds

## KEY PRODUCT CHARACTERISTICS

Cycle time of 4 seconds, eliminates spill and waste

Fits all 3" through 5" diameter discharge hose

Eliminates the need to kink and wire hose at the tip

Operates from truck's air supply

Can be operated by hand held remote control or integrated into pumps control box. Consult factory for details.

Includes Air Cuff™, remote and fittings for complete installation

Safe alternative to the double 90°

## AIR-CUFF SHUT-OFF VALVE

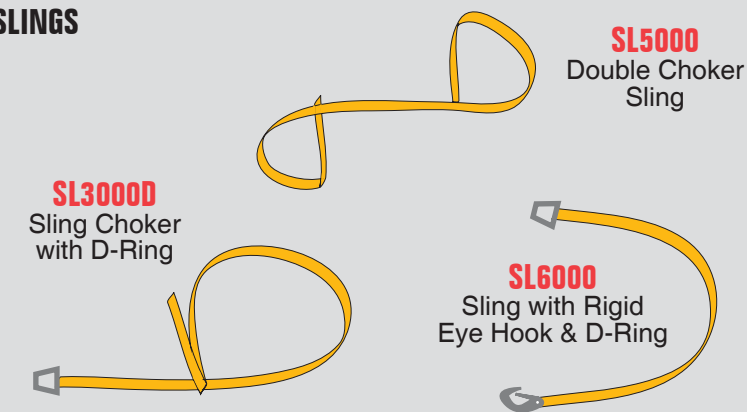
Product Description	Part No.
Manual Air Cuff™ Kit	V50ASC-MAN
Remote Control Kits	
Universal Kits	
12-Volt Air Cuff™ Kit	V50ASC-12R
24-Volt Air Cuff™ Kit	V50ASC-24R

## SLINGS

**SL3000D**  
Sling Choker  
with D-Ring

**SL5000**  
Double Choker  
Sling

**SL6000**  
Sling with Rigid  
Eye Hook & D-Ring

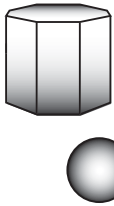


Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

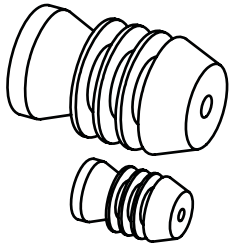
# CLEANOUT ACCESSORIES

Full Selection of Cleanout Balls, Go-Devils, Pump Primer and Other Cleanout Accessories

## KEY PRODUCT FEATURES



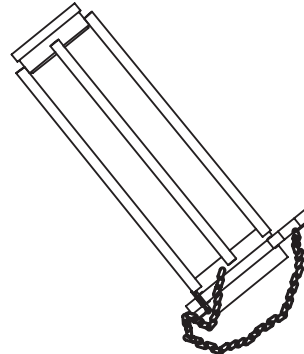
**CLEANOUT BALLS**



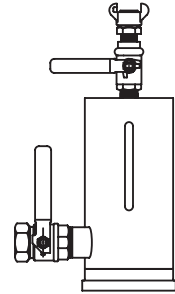
**GO-DEVILS**



**PUMP PRIMER**



**DEVIL CATCHERS**



**BLOWOUT CAPS**

## BALL, SPONGES, GO-DEVILS

Size	Boom Go-Devil	Go-Devil	Part Number			
			Cleanout Cubes	Foam Boom Ball	Sponge Cleanout Ball – Hard	Sponge Cleanout Ball – Soft
2.0	N/A	GO-D20	N/A	N/A	COBH20	COBS20
2.5	N/A	GO-D25	N/A	N/A	COBH25	COBS25
3.0	N/A	GO-D30	N/A	N/A	COBH30	COBS30
4.0	BGO-D40	GO-D40	N/A	BB40	COBH40	COBS40
5.0	BGO-D50	GO-D50	COCM-50	BB50	COBH50	COBS50
6.0	N/A	GO-D60	COCM-60	BB60	COBH60	COBS60
7.0	N/A	GO-D70	N/A	N/A	N/A	N/A
8.0	N/A	GO-D80	N/A	N/A	N/A	N/A

## BALL, SPONGES – BOX QUANTITIES

Size	Part Number		Sponge Cleanout Ball – Hard	Part Number	
	Foam Boom Ball	Units Per Box		Sponge Cleanout Ball – Soft	Units Per Box
2.0	N/A	—	COBH20-BX	COBS20-BX	12
2.5	N/A	—	COBH25-BX	COBS25-BX	20
3.0	N/A	—	COBH30-BX	COBS30-BX	20
4.0	BB40-BX	12	COBH40-BX	COBS40-BX	25
5.0	BB50-BX	8	COBH50-BX	COBS50-BX	50
6.0	BB60-BX	4	COBH60-BX	COBS60-BX	32

## CONCRETE PUMP PRIMER

Product	Kit Contents	Part Number
Prime Time II	1 Pail / with 60 - 8oz.bags	PTPII
Prime Time II	Skid of 36 Pails	PTPII-S

## DEVIL CATCHERS, BLOW-OUT CAPS, END CAPS

Size	Part Number			
	Devil Catcher	Air Blowout Cap	Water Blowout Cap	End Cap
3.0	DC30D	BOC30_A	BOC30D	EC30D
4.0	DC40D	BOC40_A	BOC40D	EC40D
5.0	DC50D	BOC50_A	BOC50D	EC50D
6.0	DC60D	BOC60_A	BOC60D	EC60D
148mm	DC50M	BOC50MA	BOC50M	EC148M

Specify types of ends required.

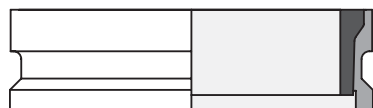


Representative parts indicated.

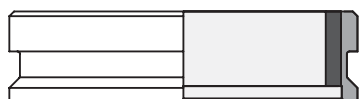
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# WELD ENDS

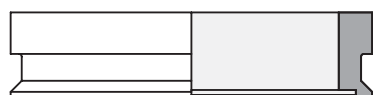
Wide Selection of Counter Bored & Chamfered Weld Ends for Pumping Applications



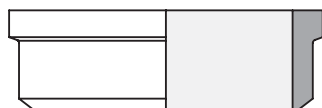
**148mm CCI-LINED  
BOOM PIPE WELD END / ULTRA III**



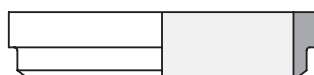
**148mm DOUBLE WALL  
BOOM PIPE WELD END / ULTRA II**



**148mm STEEL  
BOOM PIPE WELD END / XL-92**



**HEVI-DUTY CHAMFERED  
WELD END**



**METRIC CHAMFERED  
WELD END**

## BOOM PIPE WELD ENDS

Related Pipe	End Type	Length (in)	Part Number	
			148mm	Hevi-Duty
Ultra III	CCI-Lined	1.38	158-11774	158-11903
Ultra II	Double Wall	1.25	WE47M125U7	WE47D125U7
XL-92	Steel	1.25	WE48M125S7	WE48D125S7

## DECK PIPE WELD ENDS

Related Pipe	End Type	Length (in)	Part Number	
			148mm	Hevi-Duty
Ultra III	CCI-Lined	1.38	158-12982	158-12990
Ultra II	Steel	1.38	WE48M137U4	WE48D137U4
XL-92	Steel	1.38	WE48M137S4	WE48D137S4

## HEVI-DUTY CHAMFERED WELD ENDS

Size	Length (in)	Part Number	
		Non-Hardened	Hardened
1.5"	1.12	WE15D112C	WE15D112CH
2.0"	1.12	WE20D112C	WE20D112CH
2.5"	1.12	WE25D112C	WE25D112CH
3.0"	1.12	WE30D112C	WE30D112CH
4.0"	1.25	WE40D125C	WE40D125CH
4.8"	1.25	WE48D125C	WE48D125CH
5.0"	1.25	WE50D125C	WE50D125CH
6.0"	1.25	WE60D125C	WE60D125CH

## METRIC CHAMFERED WELD ENDS

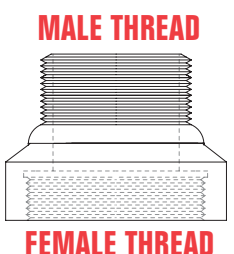
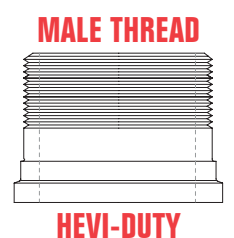
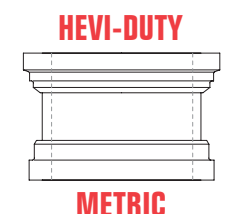
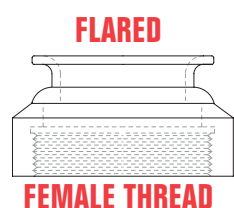
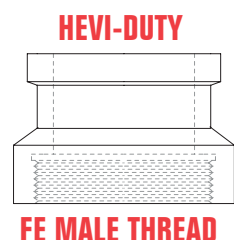
Size	Length (in)	Part Number	
		Non-Hardened	Hardened
4.0"	1.25	WE40M125C	WE40M125CH
4.8"	1.25	WE48M125C	WE48M125CH
5.0"	1.25	WE50M125C	WE50M125CH
6.0"	1.25	WE60M125C	WE60M125CH

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# ADAPTORS

Machined Steel Adaptors for Joining Dissimilar End Types

## KEY PRODUCT FEATURES



## ADAPTORS

Size	Style	Part Number
1.50	Hevi-Duty to Female Thread	AD15DF
1.50	Hevi-Duty to Male Thread	AD15DM
2.00	Hevi-Duty to Female Thread	AD20DF
2.00	Flared to Female Thread	AD20JF
2.00	Flared to Male Thread	AD20JM
2.00	Grooved to Hevi-Duty	AD20GD
2.00	Grooved to Male Thread	AD20GM
2.00	Grooved to Female Thread	AD20GF
2.00	Hevi-Duty to Flared	AD20DJ
2.00	Hevi-Duty to Female Thread	AD20DF
2.50	Hevi-Duty to Female Thread	AD25DF
2.50	Hevi-Duty to Male Thread	AD25DM
2.50	Grooved to Hevi-Duty	AD25GD
3.00	Hevi-Duty to Female Thread	AD30DF
3.00	Hevi-Duty to Male Thread	AD30DM
3.00	Grooved to Hevi-Duty	AD30GD
5.00	Hevi-Duty to Metric	AD50DM
5.00	Hevi-Duty to Female Euro	AD50DF
6.00	Hevi-Duty to Metric	AD60DM
6.00	Hevi-Duty to Female Euro	AD60DF
6.00	Hevi-Duty to Male Euro	AD60DE
6.00	Putz. Metric to Hevi-Duty	AD60PD
6.00	Putz. ZX Male to Hevi-Duty	AD60ZED
7.00	Female Euro to Hevi-duty	AD70FDH

*Some adaptors are available heat treated. Others available upon request. Consult factory.*

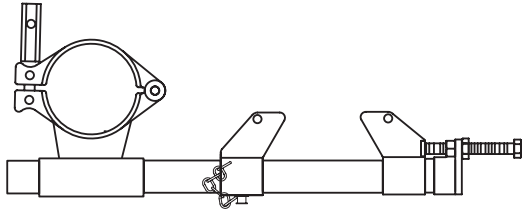


Representative parts indicated.

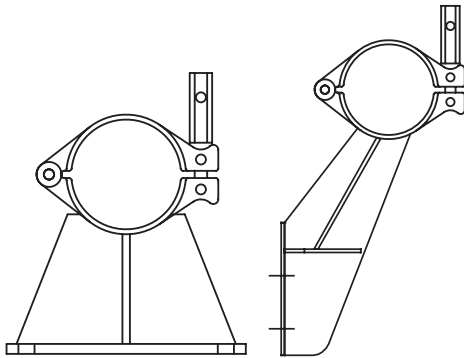
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# BRACKETS

Brackets and Clamps for High-Rise and Line Pumping Applications



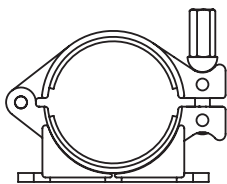
**COLUMN SUPPORT BRACKET**



**INLINE STYLE**

**OFFSET STYLE**

**VERTICAL BOLT-ON BRACKET**



**5" BOOM TUBE CLAMP**



**5" HOLD DOWN CLAMP**

## COLUMN SUPPORT BRACKET

Size	Part Number		Part Number	FWall Thickness
	Pipe O.D.	Complete Bracket	Tube Clamp Only	
3.0"	3.25	CSB30	170-01455	11 Gauge
3.0"	3.50	CSB30P	170-14103	.250 Wall
4.0"	4.25	CSB40	170-01456	11 Gauge
5.0"	5.25	CSB50T	170-01429	9 or 11 Gauge
5.0"	5.50	CSB50P	170-07503	.250" Wall
5.0"	6.00	CSB50XP	170-10741	.500" Wall
6.0"	6.25	CSB60	170-05406	9 Gauge
6.0"	6.63	CSB60P	170-11017	.312 Wall

## VERTICAL BOLT-ON TYPE

Size	Part Number	
	Offset Right Angle Type	Inline Type
4.0"	199-07281	199-07280
5.0"	199-07255	199-07254
6.0"	199-07283	199-07282

## 5" BOOM TUBE CLAMP

Size	Pipe O.D.	Part Number	
		With Flex Nut	With Long Nut
5.0"	5.25"	170-09838R	170-09838LR
5.0"	5.50"	170-09838	170-09838L

## 5" BOOM TUBE CLAMP WIDE BASE PLATE

Size	Pipe O.D.	Part Number	
		With Flex Nut	With Long Nut
5.0"	5.25"	170-16481R	170-16481LR
5.0"	5.50"	170-16481	170-16481L

## 5" HOLD DOWN CLAMP

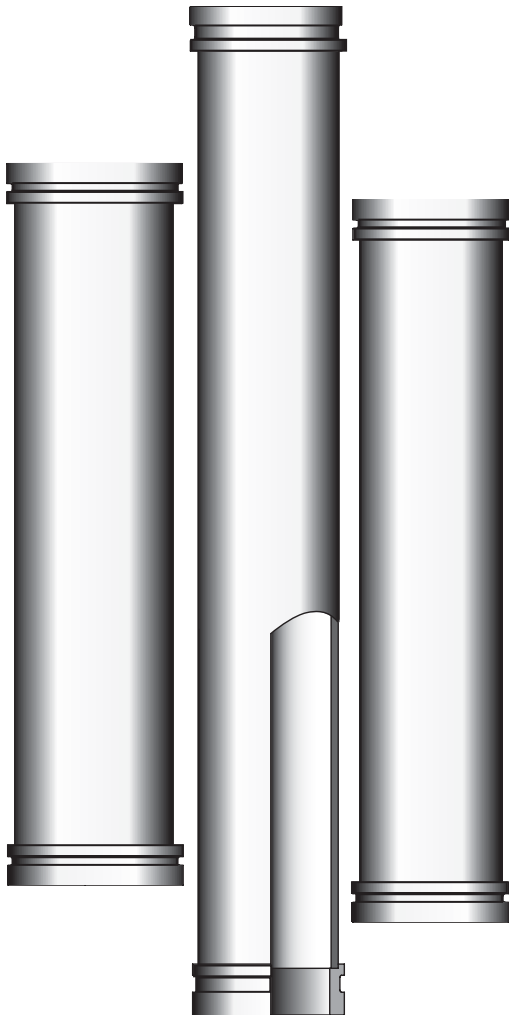
Size	Pipe O.D.	Part Number	
		Standard Leg	Extended Leg
4.0"	4.25"	4UC	N/A
5.0"	5.00"	5UC	5UCL
5.0"	6.00"	5XUC	5XUCL

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**



# LAY-DOWN LINE

Steel Placing Line for High-Rise and Lay-Down Applications



## 11 GAUGE (NOMINAL) .120" / 3mm

ID	Length (in)	Shipping Weight (lbs)	Part Number Hardened	Part Number Non-hardened
2.0"	120.0	29	NA	T2011A10D
2.5"	120.0	32	NA	T2511A10D
3.0"	120.0	43	NA	T3011A10D
4.0"	120.0	55	NA	T4011A10D
5.0"	120.0	67	NA	T5011A10D

## 9 GAUGE (NOMINAL) .150" / 3.8mm

ID	Length (in)	Shipping Weight (lbs)	Part Number Hardened	Part Number Non-hardened
4.0"	120.0	68	NA	T4009A10D
5.0"	120.0	82	NA	T5009A10D
6.0"	120.0	99	NA	T6009A10D

## 7 GAUGE (NOMINAL) (0.180 NON-HARDENED) \* (0.194 HARDENED) \*

ID	Length (in)	Shipping Weight (lbs)	Part Number Hardened	Part Number Non-hardened
4.84"	120.0	105	N/A	T5007A10D*
4.84"	120.0	109	T5007A10DH*	N/A

## .250" WALL / 6.35mm

ID	Length (in)	Shipping Weight (lbs)	Part Number Hardened	Part Number Non-hardened
4.0"	120.0	91	T4025A10DH	T4025A10D
5.0"	120.0	116	T5025A10DH	T5025A10D

## .312" WALL / 7.9mm

ID	Length (in)	Shipping Weight (lbs)	Part Number Hardened	Part Number Non-hardened
6.0"	120.0	215	T6031A10DH	T6031A10D

## .500" WALL / 12.7mm

ID	Length (in)	Shipping Weight (lbs)	Part Number Hardened	Part Number Non-hardened
5.0"	120.0	297	T5050A10DH	T5050A10D

Other end types available. Other lengths are available upon request. Consult factory.

LAY-DOWN LINE

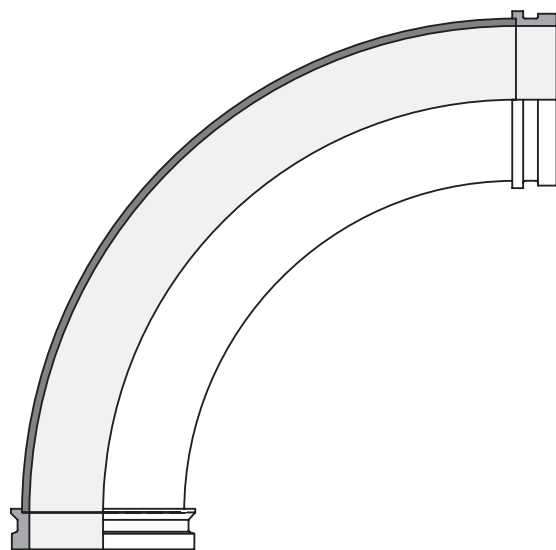


Representative parts indicated.

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# ELBOWS PLACING

Placing Elbows for High-Rise and Line Pumping Applications



PLACING ELBOW

## PLACING ELBOWS – HEAVY WALL

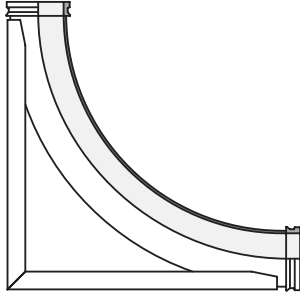
ID In.	Degree of Angle	Center Line Radius	Shipping Weight (lbs)	Part Number
2.0	90	48	27	PB209048__
2.0	45	48	12	PB204548__
2.0	90	16	11	PB209016__
2.0	45	16	6	PB204516__
2.5	90	48	40	PB259048__
2.5	45	48	25	PB254548__
2.5	90	16	14	PB259016__
2.5	45	16	9	PB254516__
3.0	90	48	58	PB309048__
3.0	45	48	29	PB304548__
3.0	90	16	23	PB309016__
3.0	45	16	13	PB304516__
3.0	90	7.5	13	PB309007__
3.0	45	7.5	8	PB304507__
4.0	90	48	72	PB409048__
4.0	45	48	42	PB404548__
4.0	90	32	53	PB409032__
4.0	45	32	30	PB404532__
4.0	90	18	30	PB409018__
4.0	45	18	18	PB404518__
5.0	90	48	89	PB509048__
5.0	45	48	48	PB504548__
5.0	90	36	79	PB509036__
5.0	45	36	39	PB504536__
5.0	90	24	48	PB509024__
5.0	45	24	27	PB504524__
5.0	90	18	37	PB509018__
5.0	45	18	22	PB504518__
5.0	90	14	28	PB509014__
5.0	45	14	19	PB504514__
6.0	90	48	142	PB609048__
6.0	45	48	76	PB604548__
6.0	90	30	90	PB609030__
6.0	45	30	42	PB604530__
6.0	90	18	56	PB609018__
6.0	45	18	29	PB604518__
6.0	90	14	46	PB609014__
6.0	45	14	24	PB604514__
7.0	90	14	51	PB709014__
7.0	45	14	27	PB704514__
8.0	90	42	138	PB809042__

Specify end type and add suffix of "H" for heat treated versions. Other elbow angles and radii available. Consult factory.

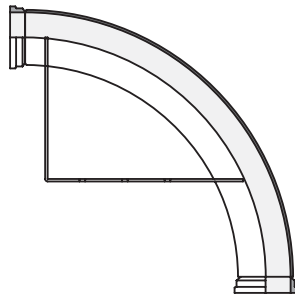
Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# ELBOWS PLACING AND REDUCING

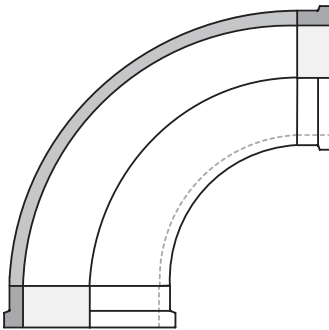
Bracketed Placing Elbows, Reducing Elbows, Wall Hooks for High-Rise and Line Pumping Applications



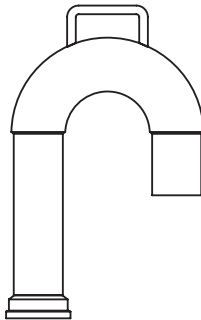
**90° PLACING ELBOW – WITH OUTSIDE BRACKET**



**90° PLACING ELBOW – WITH INSIDE BRACKET**



**REDUCING ELBOW**



**WALL HOOK**

## 90 DEGREE PLACING ELBOWS – WITH OUTSIDE BRACKETS

ID In.	Center Line Radius	Shipping Weight (lbs)	Part Number
3.0	16	34	SBO30__
4.0	18	48	SBO40__
5.0	24	78	SBO50__
5.0 Hevi-Duty Ends	48	147	169-05965
5.0 Hevi-Duty Ends Heat Treated version	48	147	169-08716
6.0	30	120	SBO60__

Specify end type and add suffix of "H" to part number for heat treated versions. Bracketed elbows are also available in other center line radii. Consult factory.

## 90 DEGREE PLACING ELBOWS – WITH INSIDE BRACKETS

ID In.	Center Line Radius	Shipping Weight (lbs)	Part Number
3.0	16	42	SBI30__
4.0	18	53	SBI40__
5.0	24	75	SBI50__
6.0	30	120	SBI60__

Specify end type and add suffix of "H" to part number for heat treated versions. Bracketed elbows are also available in other center line radii. Consult factory.

## REDUCING ELBOWS

ID (Inlet Side) In.	ID (Outlet Side) In.	Shipping Weight (lbs)	Part Number
3.0	2.0	6	RE3020__
4.0	3.0	15	RE4030__
5.0	3.0	20	RE5030__
5.0	4.0	22	RE5040__
6.0	3.0	24	RE6030__
6.0	4.0	27	RE6040__
6.0	5.0	31	RE6050__

Specify end type and add suffix of "H" to part number for heat treated versions. Other reducing elbow assemblies are also available. Consult factory.

## WALL HOOKS

ID In.	Hevi-Duty	Male Thread
2.0	199-05563	199-06692
2.5	199D05708	
3.0	199-05709	
4.0	199D06432	

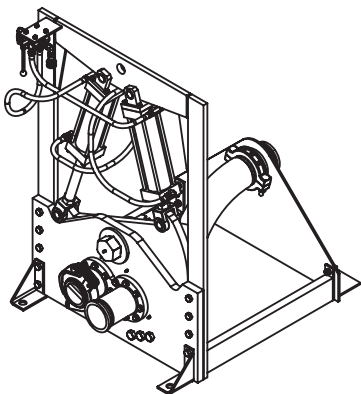


Representative parts indicated.

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# VALVES HYDRAULIC

Hydraulic Diversion and Shut-Off Valves for High-Rise and Line Pumping Applications



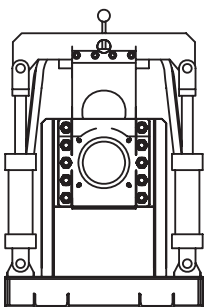
**HYDRAULIC DIVERSION VALVE**

## HYDRAULIC DOUBLE DIVERSION VALVE

Size	Part Number
5.0"	V50HYDDD

## HYDRAULIC DIVERSION VALVE

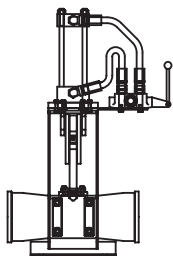
Size		Part Number
5.0"	1500 PSI working pressure (standard)	V50HYD
5.0"	2500 PSI working pressure (high pressure)	V50HYD-HP
6.0"		V60HYD



**HYDRAULIC SHUT OFF VALVE – TWIN CYLINDER**

## HYDRAULIC SHUT-OFF VALVE – TWIN CYLINDER

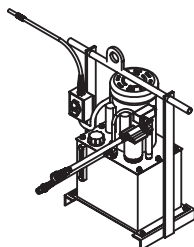
Size	Part Number
2.5"	V25HST_
5.0"	V50HST_



**HYDRAULIC SHUT OFF VALVE**

## HYDRAULIC SHUT-OFF VALVE

Size	Part Number
5.0"	V50HSB_
6.0"	V60HSB_



**HYDRAULIC POWER PACK**

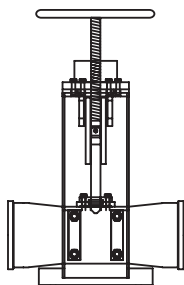
## HYDRAULIC POWER PACK

Size		Part Number
2.0 HP 115/230V		VHYPP
2.0 HP 115/230V	50Hz. Pkg.	VHYPP-50Hz

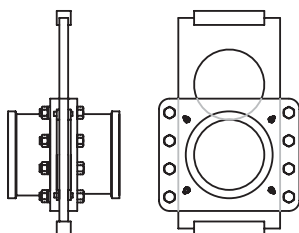
Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# VALVES MANUAL

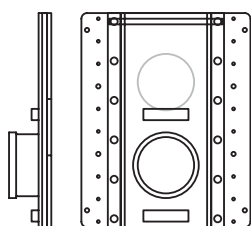
Manual Shut-Off and Diversion Valves for High-Rise and Line Pumping Applications



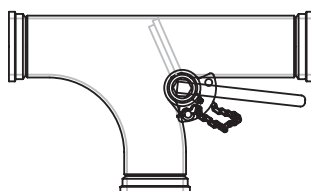
**MANUAL SHUT-OFF VALVE**



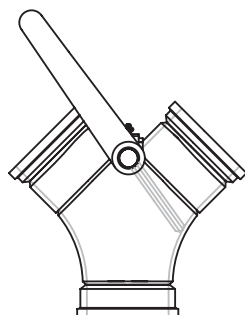
**HAMMER SHUT-OFF VALVE**



**COLUMN SHUT-OFF VALVE**



**DIVERSION DISCHARGE VALVE**



**DIVERSION WYE VALVE**



Representative parts indicated.

Visit us online at [conforms.com](http://conforms.com)

## MANUAL SHUT-OFF VALVE

Size	Part Number
4.0"	V40SB_
5.0"	V50SB_
6.0"	V60SB_

*Specify type of ends required.*

## HAMMER SHUT-OFF VALVE

Size	Part Number		
	Dual Seals	Single Seal	No Seal
2.0"	V20XHS_	N/A	V20HS_
2.5"	N/A	N/A	V25HS_
3.0"	V30XHS_	V30HS_-S	V30HS_
4.0"	V40XHS_	V40HS_-S	V40HS_
5.0"	V50XHS_	V50HS_-S	V50HS_
6.0"	V60XHS_	V60HS_-S	V60HS_

*Specify type of ends required.*

## COLUMN SHUT-OFF VALVE

Size	Part Number	
	Hevi-Duty	Metric
2.5"	V25CSD	
3.0"	V30CSD	
4.0"	V40CSD	
5.0"	V50CSD	V50CSM
6.0"	V60CSD	

## DIVERSION DISCHARGE VALVE

Size	Part Number
4.0"	V40DD02_
5.0"	V50DD02_
6.0"	V60DD02_

*Specify type of ends required.*

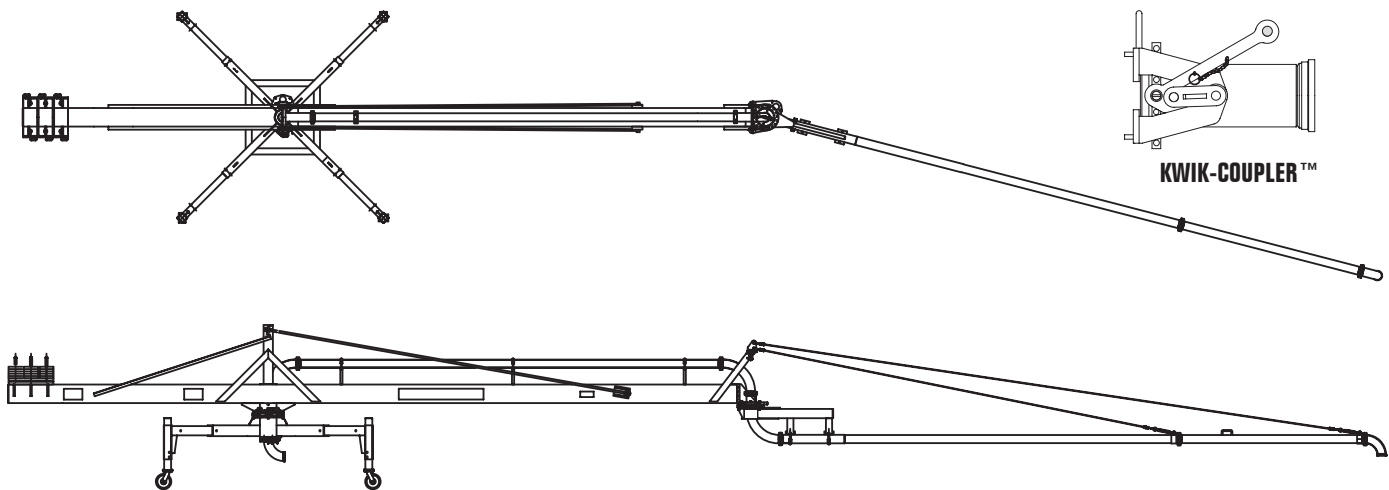
## DIVERSION WYE VALVE

Size	Part Number
3.0"	V30DY_
4.0"	V40DY_
5.0"	V50DY_
6.0"	V60DY_

*Specify type of ends required.*

# PLACERS KRETE

Custom Designed Krete Placers for Deck Spreading Applications



## KEY PLACER SPECIFICATIONS AT A GLANCE

Con Forms Krete Placers are specifically designed for placing concrete on decks. Standard units are available with boom reach radii of 32', 40', 60' and 70'. Custom placers are available upon request. Please consult factory.

## FEATURES

### Standard Features

- Heavy duty swivel bearing
- Double swivel boom for precise concrete placement
- Manufactured counterweights
- Pin type vertical leg adjustments
- 5" Hevi-Duty delivery system

### Options

- Elevated tower mounts
- Aluminum light rail mount
- Variety of caster styles
- Leg extensions

### Power Options

- Manual or Remote controlled
- 1st stage power (rotational)
- 1st and 2nd stage power (rotational)
- 1st, 2nd, and 3rd stage power (rotational with elevation jib)

## KRETE PLACER (Manual version)

Description	Part Number
32' Deck Placer	DP5032
40' Deck Placer	DP5040
40' Deck Placer	DP5040-STD
60' Deck Placer	DP5060-STD
70' Deck Placer	DP5070-STD

For replacement parts. Consult factory.

## KRETE PLACER (Hydraulic powered version)

Description	Part Number
40' Deck Placer	DP5040HYD-2-COM
40' Deck Placer	DP5040HYD-3-COM
60' Deck Placer	DP5060HYD-2-COM
60' Deck Placer	DP5060HYD-3-COM
70' Deck Placer	DP5070HYD-2-COM

For replacement parts. Consult factory.

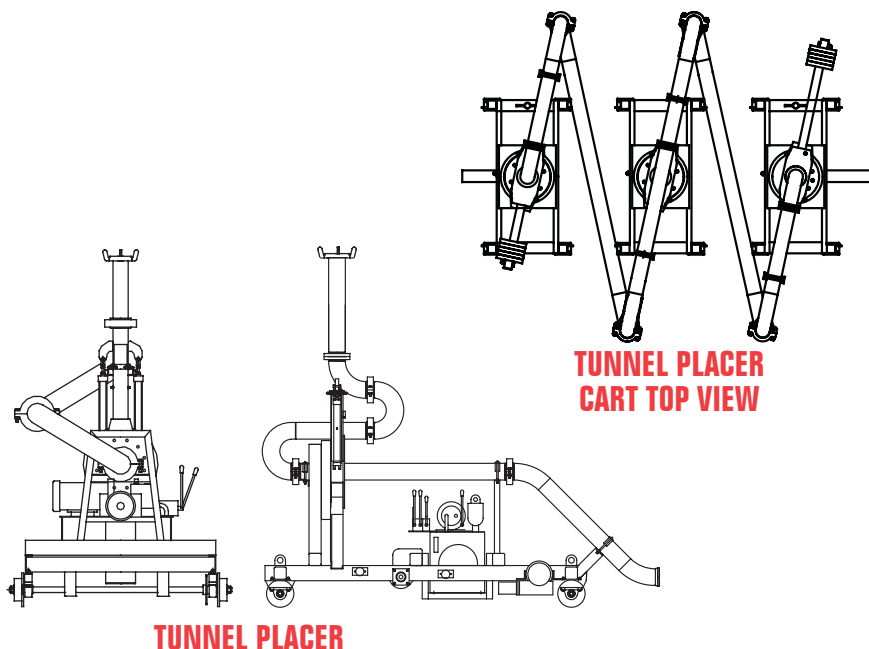
## KWIK-COUPLER™

Size	Kwik-Coupler	Gasket
4.0"	KC40DD	KCG40D
5.0"	KC50DD	KCG50D

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**

# PLACERS TUNNEL & BRIDGE DECK

Custom Designed Placers for Tunnel and Bridge Deck Spreading Applications



## TUNNEL PLACER

Con Forms Tunnel Placers are designed to meet specific requirements which are unique to each project. The boom jib rotates, retracts & extends hydraulically in order to accommodate the various injection ports located on the tunnel form. Units can be supplied with various power options. Electro-hydraulic is standard.

*Please consult factory.*

Available features

- Hose or steel scissor pipe expansion
- Made to order connecting fittings
- Hardened system
- Horizontally and vertically oriented scissor systems
- Hydraulic powered bogies

## BRIDGE DECK SPREADER

Con Forms Bridge Deck Spreaders are designed expressly for placing concrete on bridge decks. Sectional truss systems are available in width combinations from 43' to 60' with standard boom reach of 32'. Custom placers for specific applications are available upon request.

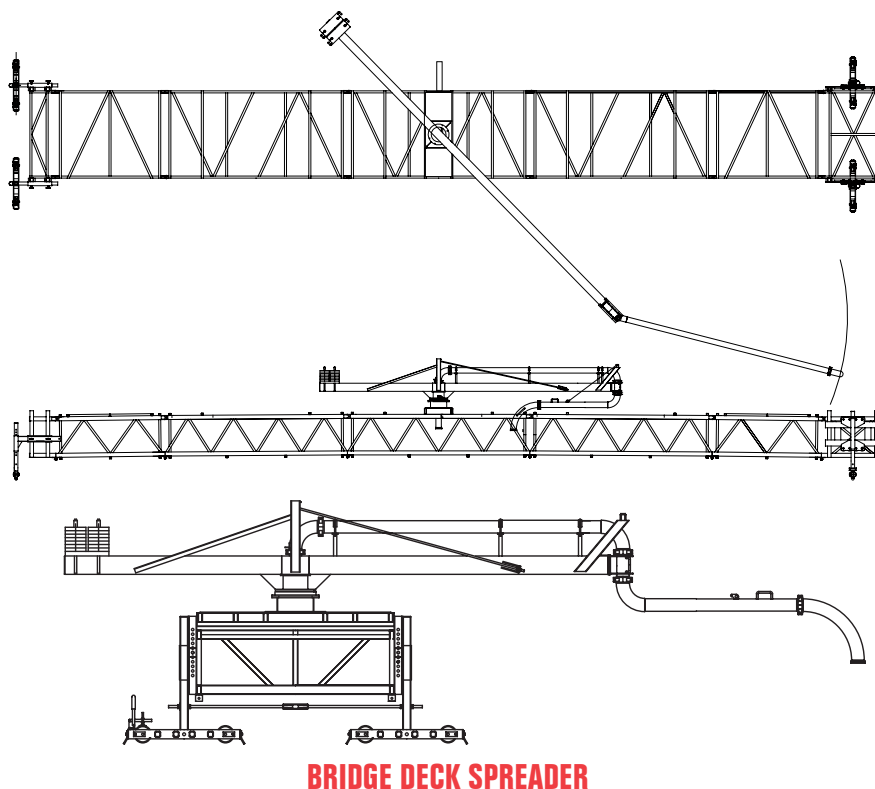
*Please consult factory.*

Available features:

- Heavy duty swivel bearing
- 24" CLR boom elbows
- Roller bearing bogies
- Legs can be reversed for parapet mounted rails
- Horizontally and vertically adjustable
- Can be transported via conventional trailers

Options:

- Hydraulic powered bogies
- Hydraulic boom pivot



**BRIDGE DECK SPREADER**

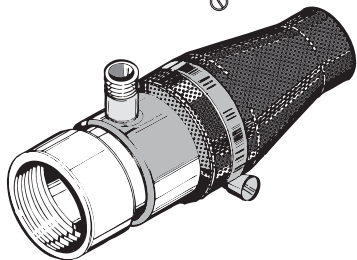
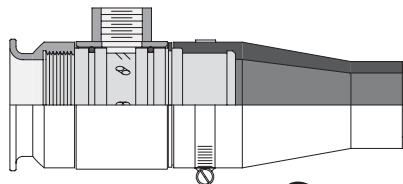


Representative parts indicated.

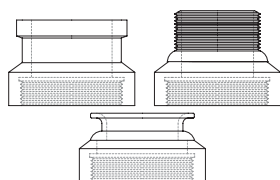
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# SHOTCRETE NOZZLES & ACCESSORIES

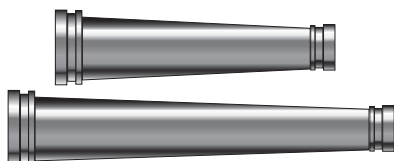
Lightweight, Small-Line Accessories in Diameters as Small as 1.25"



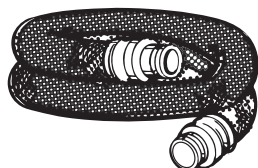
**SHOTCRETE ASSEMBLY**



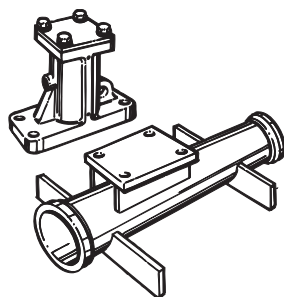
**ADAPTORS**



**SMALL-LINE REDUCERS**



**SMALL-LINE HOSE**



**AIR VIBRATORS**

## SHOTCRETE NOZZLES

Size	Replacement Tip Only	Part Number
1.25	194-11385	194-11387_
1.50	194P11869	194-15274_
2.00	194P09797	194-10499_
2.50	194P10512	194-15264_
2.50 with 2" Inlet	194P10512	194-10671_
3.00	N/A	194-11091_

Specify end type required.

End Types: D = Hevi-Duty J = Flared F = Female M = Male G = Grooved

## ADAPTORS

Size	End Style	Part Number
1.5"	Hevi-Duty	194-15272
1.5"	Flared	194-15292
2.0"	Grooved	194-15126
2.0"	Female NPT	194-15308
2.5"	Hevi-Duty	194-15262

See additional adaptors for additional connection options on page 35.

## HARDENED AND NON HARDENED STEEL REDUCERS

Inlet End (ID)	Outlet End (ID)	Length (IN.)	Length (mm)	Weight (lbs)	Shipping Part Number
2.0	1.13	24.0	609	7.7	R201224_ _ _
2.0	1.5	12.0	304	5.0	R201512_ _ _
2.0	1.5	18.0	457	6.1	R201518_ _ _

See additional reducers on page 21.

## HOSE

See Small Line Hose options on page 28 thru 30

## AIR VIBRATORS

Size	Description	Part Number
2.5 - 2.0	2.5" to 2" x 28" Lg. Reducer with Mount	194-09551_
N/A	Air Impacting Vibrator Only	194P07896

Representative parts indicated. For additional information  
or to place an order, please call **800-223-3676**



# REFERENCE GUIDE

## Field Measuring of Elbows & Weight per foot of Pipe

**CF = CENTER TO FACE**

**CL = CHORD LENGTH**

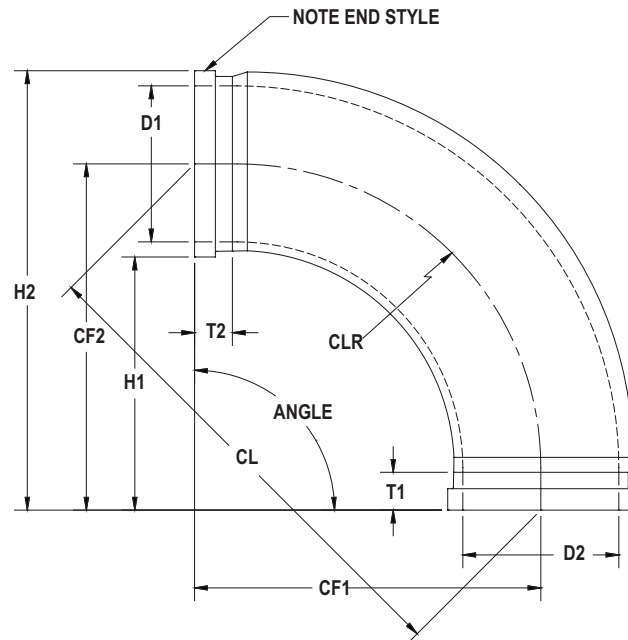
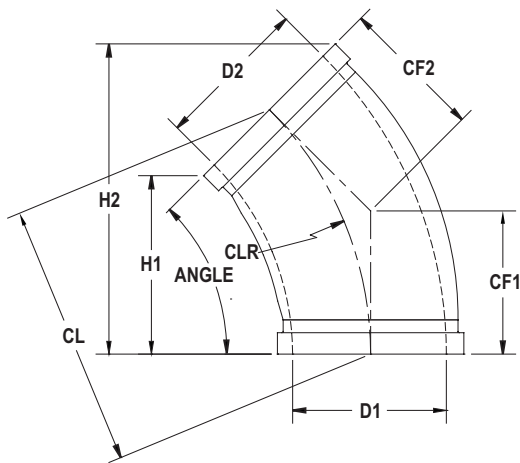
**CLR = CENTER LINE RADIUS**

**ANGLE = BEND ANGLE**

**T = TANGENT LENGTH ON BEND**

**D = DIAMETER**

**H = HEIGHT FROM FACE**



## CONCRETE PLACING LINE WEIGHTS

Inside Diameter	Wall Thickness	Line Empty	Concrete Only	Total	Total Weight per 10 ft. Sections
2"	11 ga./3mm	2.9	3.3	6.2	62
3"	11 ga./3mm	4.1	7.4	11.5	115
4"	11 ga./3mm	5.5	13.1	18.6	186
5"	11 ga./3mm	6.9	20.5	27.4	274
5"	9 ga./3.8mm	7.4	20.5	27.9	279
5"	7 ga./4.6mm	10.4	20.5	30.9	309
5"	.250	14.0	20.5	34.5	345
5"	.500	29.4	20.5	49.9	498
6"	11 ga./3mm	8.5	29.5	38.0	380
6"	9 ga./3.8mm	10.0	29.5	39.5	395
6"	.250	16.7	29.5	46.2	461

Note: 11 ga. = .120" / 3.0mm Wall  
 9 ga. = .150" / 3.8mm Wall  
 7 ga. = .180" / 4.6mm Wall

## CONCRETE PLACING SYSTEM ENGINEERING DATA

PIPE DIAMETER (INSIDE)	In.	2	3	4	5	6	7
Cross-Sectional Area (Inside the Pipe)	In. <sup>2</sup>	3.1	7.1	12.6	19.6	28.3	38.5
	Ft. <sup>2</sup>	.02	.05	.09	.14	.20	.27
Volume of Concrete Per 100 ft. section of Pipe	Ft. <sup>3</sup>	2.0	5.0	9.0	14.0	20.0	27.0
	Yd. <sup>3</sup>	.07	.19	.33	.52	.74	1.00
Weight of Concrete per 10 ft. Section of Pipe at 150 lb. per cu. ft.	Lbs.	30	75	135	210	300	405
Pipe Length Per Yd. <sup>3</sup> of Concrete	Ft.	1,350	540	300	193	135	100



Representative parts indicated.

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# PIPE

## SAMPLE PART NUMBER:

*	<b>B</b>	<b>48</b>	<b>TW</b>	<b>B812</b>	<b>M</b>	
	SECTION 1	SECTION 2	SECTION 3	SECTION 4	SECTION 5	SECTION 6

\*B48TWB812M = a 118.12" (3 meter) section of 4.8" I.D. TW325 Boom Pipe with Metric Ends

SECTION 1

B = Boom truck  
BC = Ultra Plus product  
BCC = Chrome Carbide Insert (CCI)

SECTION 2: INSIDE DIAMETER

4 = 4.00"  
44 = 4.4"  
46 = 4.6"  
48 = 4.8"  
50 = 5.0"  
60 = 6.0"

SECTION 3: WALL TYPE

TW = Standard Weight  
TWL = Light Weight  
TWUL = Ultra Light Weight  
CC = (Chrome Carbide)  
XW = Heavy Weight  
9 = 9 Gauge  
7 = 7 Gauge

SECTION 4: OVERALL LENGTH (INCHES)

B

10 INCH INCREMENTS

8

1 INCH INCREMENTS

12

FRACTIONAL INCREMENTS

0 = 0"	H = 170"	0 = 0"	06 = 1/16"
1 = 10"	J = 180"	1 = 1"	12 = 1/8"
2 = 20"	K = 190"	2 = 2"	25 = 1/4"
3 = 30"	L = 200"	3 = 3"	31 = 5/16"
4 = 40"	M = 210"	4 = 4"	37 = 3/8"
5 = 50"	N = 220"	5 = 5"	43 = 7/16"
6 = 60"	P = 230"	6 = 6"	50 = 1/2"
7 = 70"	Q = 240"	7 = 7"	56 = 9/16"
8 = 80"	R = 250"	8 = 8"	62 = 5/8"
9 = 90"	S = 260"	9 = 9"	68 = 11/16"
A = 100"	T = 270"		75 = 3/4"
B = 110"	U = 280"		81 = 13/16"
C = 120"	V = 290"		87 = 7/8"
D = 130"	W = 300"		93 = 15/16"
E = 140"	X = 310"		
F = 150"	Y = 320"		
G = 160"	Z = 330"		

SECTION 5: END STYLE

D = Hevi-Duty  
M = Metric

SECTION 6

H = Hardened  
(blank) = Non-hardened  
  
*\*only used for products that have both a hardened and a non-hardened option. Leave blank for TW and CCI products.*

# HOSE

## SAMPLE PART NUMBER:

*	<b>H</b>	<b>50</b>	<b>S1</b>	<b>10</b>	<b>D2</b>	<b>C</b>
	SECTION 1	SECTION 2	SECTION 3	SECTION 4	SECTION 5	SECTION 6

\*H50S110D2C = a 10' length of 5.0" I.D. Steelbond Discharge Hose with 2 Hevi-Duty Ends

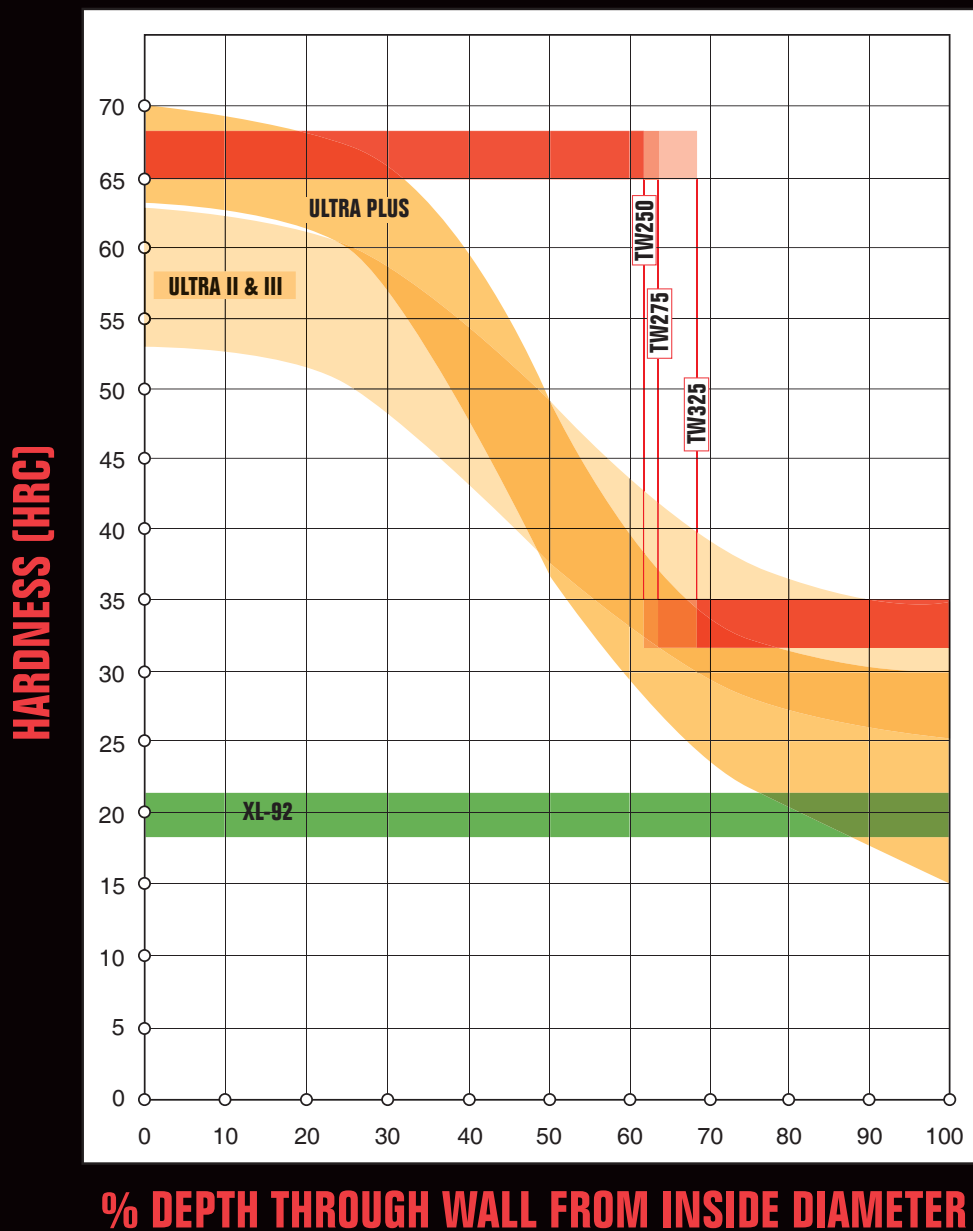
SECTION 1	SECTION 2: INSIDE DIAMETER	SECTION 3: HOSE TYPE	SECTION 4: OVERALL LENGTH (FEET)	SECTION 5: END STYLE
H = Hose	10 = 1" 12 = 1.25" 15 = 1.5" 20 = 2" 25 = 2.5" 30 = 3" 35 = 3.5" 40 = 4" 45 = 4.5" 50 = 5" 60 = 6"	FB = Flexbond Discharge S1 = Steelbond Discharge S2 = Steelbond Boom N1 = Trelleborg Discharge N2 = Trelleborg Boom RN = Ruff-Neck Reducing HW = 2" High Pressure	03 = 3' 04 = 4' 05 = 5' 06 = 6' 07 = 7' 08 = 8' 09 = 9' 10 = 10' 11 = 11' 12 = 12' ... 99 = 99' 100 = 100'	M1 = Metric (1 end) D1 = Hevi-Duty (1 end) M2 = Metric (2 ends) D2 = Hevi-Duty (2 ends) TM = Tapered Metric TD = Tapered Hevi-Duty RD = Tapered Neck Hevi-Duty RM = Tapered Metric
				SECTION 6
				C = Steelbond / Flexbond K = Trelleborg / Kleber

For additional information

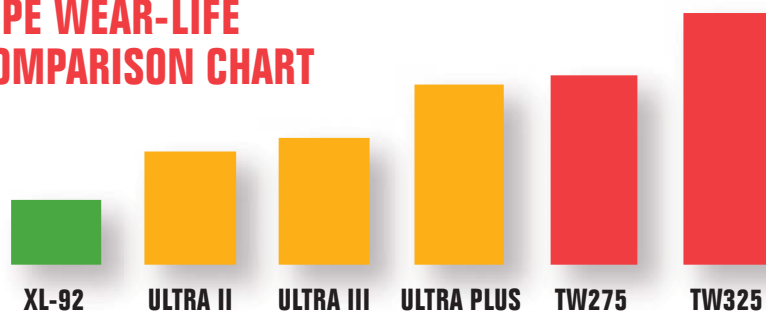
or to place an order, please call **800-223-3676**

# HARDNESS PROFILE

Hardness Gradient Through Pipe Wall



## PIPE WEAR-LIFE COMPARISON CHART



TW325

TW275

TW462

TW250

ULTRA PLUS

ULTRA III

ULTRA II

XL-92



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